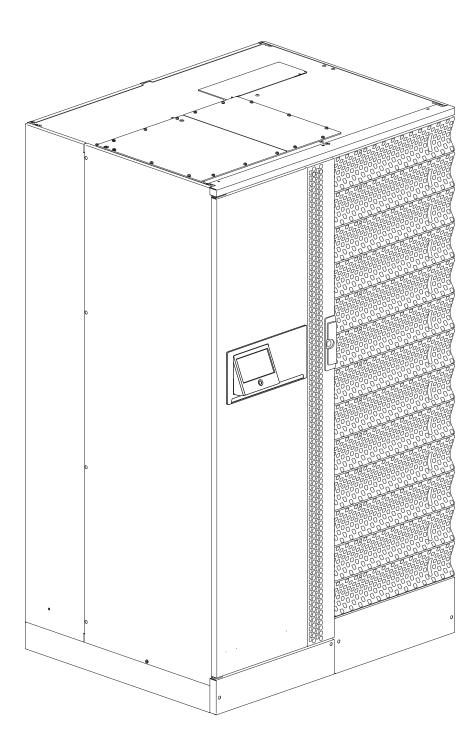
## **MODULYS XM**

## 100 to 600+50 kW





Socomec Resource Center To download, brochures, catalogues and technical manuals



## CONTENTS

1. CERTIFICATE AND CONDITIONS OF WARRANTY	4
2. SAFETY STANDARDS	5
2.1. Description of symbols	6
2.2. Abbreviations	7
3. ENVIRONMENTAL REQUIREMENTS AND HANDLING	8
3.1. Environmental requirements	8
3.2. Handling	9
3.3. UPS fixing	10
4. ELECTRICAL INSTALLATION	11
4.1. UPS configuration	11
4.2. Electrical requirements	11
4.3. Cable positioning	14
5. OVERVIEW	15
6. CONNECTIONS	20
6.1. Wiring diagram	
6.1.1. Wiring diagram M5-S-650-82-0xx.	
6.1.2. Wiring diagram M5-S-650-88-0Bx	
6.1.3. Wiring diagram M5-S-650-88-0Tx	
6.1.4. Battery bar inversion (from bottom to top entry)	
6.1.5. AC bar inversion (from top to bottom entry)	
6.2. Protective earth connection.	
6.2.1. Top protective earth cabling	27
6.2.2. Bottom protective earth cabling	28
6.3. External battery connection.	
6.3.1. Bottom battery cabling	30
6.3.2. Top battery cabling	32
6.4. Mains and auxiliary mains connected separately	34
6.4.1. Top line cabling	34
6.4.2. Bottom line cabling	40
6.4.3. Bottom line cabling	46
6.5. Other connections	48
7. CONTROL PANEL.	
8. DISPLAY OPERATION.	55
8.1. Display description	
8.2. Menu architecture	
8.3. Functioning mode	59
8.4. Status	59
8.4.1. Status page	59
8.5. Alarms management	60
8.5.1. Alarm report	60
8.5.2. Alarm popup	60
8.5.3. Alarm page	60
8.6. Synoptic animation	61
8.6.1. Additional icons	64
8.7. Event log page	64

8.8.	Menu function descriptions	65
	8.8.1. Entering passwords	65
	8.8.2. MONITORING menu	65
	8.8.3. EVENTS LOG menu	65
	8.8.4. MEASUREMENTS menu.	65
	8.8.5. CONTROLS menu	65
	8.8.6. UPS CONFIGURATION menu	66
	8.8.7. USER PARAMETERS menu	66
	8.8.8. SERVICE menu	66
8.9.	Additional user functions	66
	8.9.1. Phase colour modification	66
9. OPE	RATING PROCEDURES	.67
9.1.	Switching on	67
9.2.	Switching off	67
9.3.	Bypass operations	67
9.4.	Extended out of service	68
9.5.	Emergency shutdown	69
10. OF	PERATING MODES	70
10.1	. On line mode	70
	2. High efficiency mode	
	3. Converter mode	
	l. Operation with maintenance bypass	
	5. Operation with motor generator (GENSET)	
11. ST	ANDARD FEATURES AND OPTION	72
11.1	. ADC+SL card	
	11.1.1. Temperature sensor	
	2. LIB-ADC card	
11.3	3. Net Vision card	
	11.3.1. EMD	
	Kemote touchscreen display	
	). Kit for common mains (CBAR)	
	<ul><li>Kit for TN-C / Neutral-Ground connection.</li><li>Cold Start .</li></ul>	
	). Seismic kit	
	OUBLESHOOTING	
	2. System status	
	-	
	. Batteries	
	2. Fans & capacitors	
	FEGUARDING THE ENVIRONMENT	
15. TE	CHNICAL SPECIFICATIONS	83
15.1	. Compliance with seismic regulations	85

## **1. CERTIFICATE AND CONDITIONS OF WARRANTY**

This SOCOMEC continuous power system is guaranteed against any manufacturing or material defects.

The warranty is valid for 12 (twelve) months from the commission date, provided activation is carried out by SOCOMEC personnel or personnel from a support centre authorised by SOCOMEC, and no more than 15 (fifteen) months from being shipped from SOCOMEC.

The warranty is valid throughout national territory. If the UPS is exported abroad, the warranty will only cover the parts used to repair faults.

The warranty is valid ex-works and covers labour and parts used to repair the faults.

The warranty shall not apply in the following cases:

- Failure due to unforeseen circumstances or force majeure (lightning, floods, etc.);
- Failure due to negligence or improper use (use outside limits: temperature, humidity, ventilation, electric power supply, applied load, batteries);
- Insufficient or inappropriate maintenance;
- When maintenance, repairs or modifications have not carried been out by SOCOMEC personnel, or personnel from a support centre authorised by SOCOMEC.
- If the battery has not been recharged in accordance with the terms indicated on the packaging and in the manual, in the event of long periods of storage or UPS inactivity.

SOCOMEC may, at its own discretion, opt for the repair of the product or the replacement of faulty or defective parts with new parts, or with used parts of equivalent quality to new parts with regard to function and performance.

Defective or faulty parts replaced free of charge must to be made available to SOCOMEC, which becomes the sole owner.

Replacement or repair of parts, or any modifications to the product during the warranty period, will not extend the duration of the warranty.

SOCOMEC will not be responsible for damages under any circumstances (including, without limitations, damage for loss of earnings, interruption of activity, loss of information or other financial losses) arising from the use of the product.

SOCOMEC retains the full and exclusive ownership rights to this document. Only a personal entitlement to use the document for the application indicated by SOCOMEC is granted to the recipient of this document. The reproduction, modification, distribution of this document, either partially or wholly and in any manner, is strictly prohibited except upon Socomec's express prior written consent.

This document is not a specification. SOCOMEC reserves the right to make any changes to the information provided without prior notice.

## 2. SAFETY STANDARDS

This user manual specifies installation and maintenance procedures, technical data and safety instructions for SOCOMEC. For further information visit the Socomec website: www.socomec.com.

Ŵ	NOTE! Any work carried out on the equipment must be performed by skilled, qualified technicians.
Ŵ	NOTE! Before carrying out any operations on the unit read the installation and operating manual carefully. Keep this manual safe for future reference.
Ŵ	DANGER! Failure to observe safety standards could result in fatal accidents or serious injury, and damage equipment or the environment.
$\underline{\mathbb{V}}$	CAUTION! If the unit is found to be damaged externally or internally, or any of the accessories are damaged or missing, contact SOCOMEC. Do not operate the unit if it has suffered a violent mechanical shock of any kind.
$\underline{\land}$	NOTE! Install the unit in accordance with clearances in order to allow access to handling devices and guarantee sufficient ventilation (refer to 'UPS configuration' chapter).
$\underline{\land}$	NOTE! Only use accessories recommended or sold by the manufacturer.
$\underline{\land}$	NOTE! When the equipment is transferred from a cold to a warm place wait approx. two hours before putting the unit into operation.
Ŵ	NOTE! When carrying out electrical installation, all standards applicable specified by the IEC, in particular IEC 60364, and the electricity supplier must be observed. All national standards applicable to batteries must be observed. For further information refer to 'Technical specifications' chapter.
Ŵ	WARNING! Connect the protective earth (PE) conductor before making any other connections.
Ŵ	NOTE! The installer is responsible for implementing the backfeed protection with the use of AC input line isolation devices external to the UPS. Refer to 'UPS configuration' chapter.
	DANGER! RISK OF ELECTRIC SHOCK! Before carrying out any operations on the unit (cleaning and maintenance performances, connection of appliances, etc.) disconnect all power sources.
	DANGER! RISK OF ELECTRIC SHOCK! After disconnecting all power sources wait approx. 5 minutes for the complete discharge of the unit.
$\underline{\land}$	NOTE! The UPS may be powered from an IT distribution system with a neutral conductor.
$\underline{\land}$	NOTE! Any use other than the specified purpose will be considered improper. The manufacturer/supplier shall not be held responsible for damage resulting from this. Risk and responsibility lies with the system manager.

NOTE! The product you have chosen is designed for commercial and industrial use only. Products may have to be adapted if used for particular critical applications such as life support systems, medical applications, commercial transportation, nuclear facilities or any other application or system where product failure is likely to cause substantial harm to people or property. For such uses we would advise you to contact SOCOMEC beforehand to confirm the ability of these products to meet the required level of safety, performance, reliability and compliance with applicable laws, regulations and specifications.



#### NOTE! This is a product for

This is a product for commercial and industrial application – installation restrictions or additional measures may be needed to prevent disturbances.

#### WARNING!

This is a category C3 UPS product. In a residential environment, this product may cause radio interference, in which case the user may be required to take additional measures.

Safety requirements for secondary batteries and battery installations.

The installer is responsible for ensuring that the battery installation and their operating environment conform to national and international codes and safety standards.

### 2.1. Description of symbols

Symbols	Description
	Protective earth terminal (PE).
	Authorised personnel only. Only qualified personnel are permitted to work on the batteries.
	Do not use naked flames or cause sparks in the vicinity of the accumulators.
	No smoking.
	Batteries charging! Batteries and related parts contain lead which is dangerous to health if ingested. Wash hands after handling!
$\underline{\land}$	Accumulators are heavy! Use suitable transport and lifting equipment to work safely.
$\underline{\land}$	Risk of electric shock! Connecting accumulators in series creates hazardous voltages.
	Risk of explosion! Avoid short circuits! Never place tools or metal objects on the accumulators.
	Corrosive liquids (electrolyte).
	Read the user instructions carefully. Read the user manual before performing any operations.
	Wear protective gloves

Symbols	Description
	Wear safety shoes.
	Wear protective goggles.
	In the event of accidents, improper use, failure or electrolyte leakage wear a protective apron.
	In the event of accidents, improper use, failure or electrolyte leakage wear a gas mask.
	In the event of contact with the eyes, wash immediately with plenty of water and call a doctor. Call a doctor immediately in the event of accidents or illness.
	Do not dispose of in normal waste stream (symbol WEEE).

## 2.2. Abbreviations

For the purpose of this document, the following abbreviations are used:

BMS	Battery Management System
EMC	Electro Magnetic Compatibility
IEC	International Electrotechnical Commission
LIB	Li-lon battery
PE	Protective Earth
THDI	Total Harmonic Distortion in Current
THDV	Total Harmonic Distortion in Voltage
UPS	Uninterruptible Power Supply

## 3. ENVIRONMENTAL REQUIREMENTS AND HANDLING



Before carrying out any operations on the unit read the 'Safety standards' chapter carefully.

### 3.1. Environmental requirements

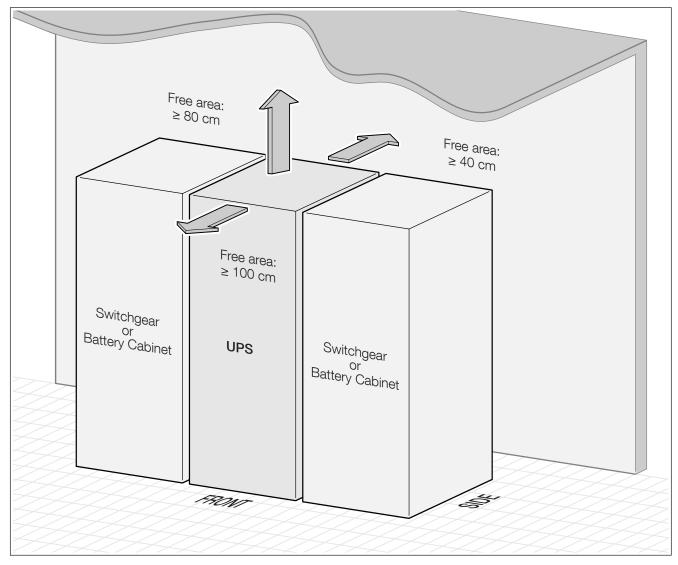
The room must be:

- of a suitable size;
- free from conductive, inflammable and corrosive items;
- not exposed directly to sunlight.

The floor must support the weight of the unit and guarantee its stability. The unit is designed for indoor installation only.

#### Room configuration

#### Top view: rear air outlet



Suggested Clearances in the worst case condition (@ Nominal Load and 40 C° ambient temperature). Contact SOCOMEC for different installation and application conditions.

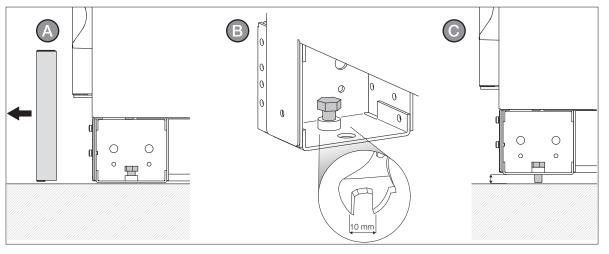
#### In-row configuration

lop view						
hot aisle	Э	≥ 40 cm	free area			
SERVER OR OTHER CABINET	K	UPS	SERVER OR OTHER CABINET CABINET			
cold ais	le		free area			

## 3.2. Handling

- The packaging guarantees the stability of the unit during shipping and physical transfer.
- The unit must remain in a vertical position during all shipping and handling operations.
- Ensure that the floor is strong enough to support the weight of the unit.
- Carry the packaged unit as close as possible to the installation site.

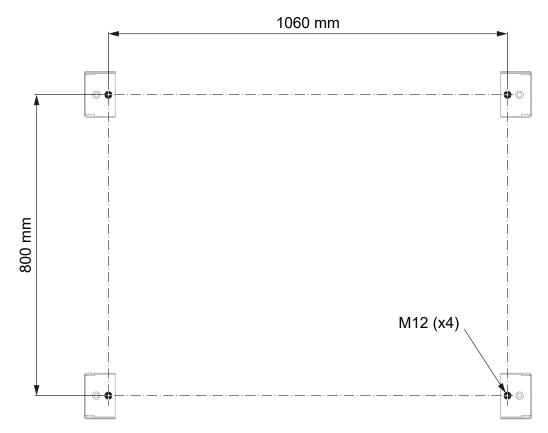
	WARNING! HEAVY WEIGHT! Move the unit using a fork lift truck taking the utmost caution at all times.
$\boxed{ \land }$	The unit MUST be handled by at least two people. The people MUST take position at the sides of the UPS with respect to the direction of movement.
$\underline{\land}$	Do not move the unit by putting pressure on the front door.
$\underline{\land}$	When moving the unit on even slightly sloping surfaces, use the locking equipment and braking devices to ensure that the unit does not fall over.
$\underline{\land}$	WARNING! The following instructions must be carried out prior to moving the unit (after initial positioning). Failure to heed this warning could result in the unit falling over, equipment damage, injury and even death.
$\underline{\land}$	WARNING! RISK OF TIPPING OVER! The four feet must be secured evenly to ensure the unit is stable.



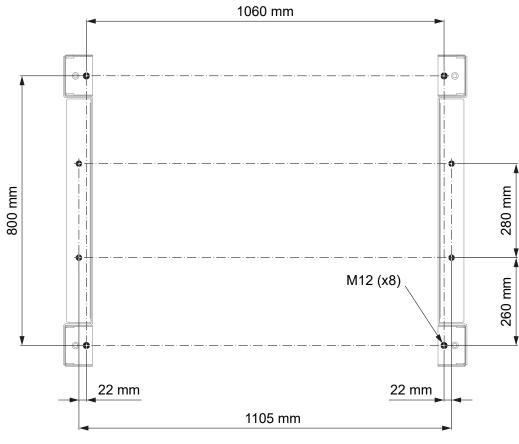
## 3.3. UPS fixing

UPS can be fixed with or whitout seismic kit to meet the standard for seismic installations.

### UPS standard installation



#### UPS installation for Zone 4 seismic areas



FRONT

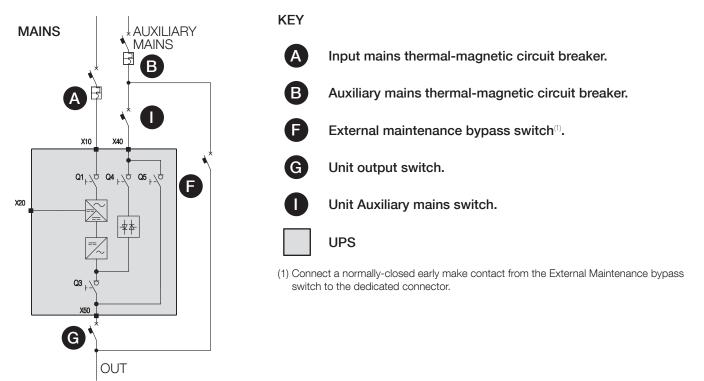
## 4. ELECTRICAL INSTALLATION



Before carrying out any operations on the unit read the 'Safety standards' chapter carefully.

## 4.1. UPS configuration

Mains and Auxiliary mains connected separately.



## 4.2. Electrical requirements

The installation and system must comply with national plant regulations. The electrical distribution panel must have a sectioning and protection system installed for input and auxiliary mains. RCD is not necessary when the UPS is installed in a TN-S system. RCD is not allowed on TN-C systems. If a RCD is required a B-type should be used.

SYSTEM CABLE - MAX SELECTION													
Number of Modules	s	2	3	4	5	6	7	8	9	10	11	12	13
Destifiere terminale (mm <sup>2</sup> ) <sup>(1)</sup>	Flexible	3 x 240 M12											
Rectifiers terminals (mm <sup>2</sup> ) <sup>(1)</sup>	Rigid						3 x 24	0 M12					
Bypass terminals (mm <sup>2</sup> ) <sup>(1)</sup>	Flexible	3 x 240 M12											
	Rigid	3 x 240 M12											
Pattary tarminala (mm <sup>2</sup> )	Flexible						6 x 24	0 M10					
Battery terminals (mm <sup>2</sup> )	Rigid	6 x 240 M10											
	Flexible	3 x 240 M12											
Output terminals (mm <sup>2</sup> ) <sup>(1)</sup>	Rigid						3 x 24	0 M12					

Tightening torque 40 Nm for all connections.

Max. section is determined by the size of the terminals.

(1) Neutral conductor has to be sized not less than the phase conductor.

RECOMMENDED PROTECTION DEVICES - Rectifier													
Number of Modules		2	3	4	5	6	7	8	9	10	11	12	13
N+1 redundant System Power (kW)		100+0(1)	100+50	150+50	200+50	250+50	300+50	350+50	400+50	450+50	500+50	550+50	600+50
C Curve circuit breaker (A)	min.	200	320	400	630	630	630	800	1000	1000	1000	1250	1250
	max.	1250	1250	1250	1250	1250	1250	1250	1250	1250	1250	1250	1250
Differential input <sup>(2)</sup> (A)	min.						2	2					

Circuit breaker switch recommended with magnetic intervention threshold  $\geq 10$  In (curve C). It is necessary to use a D curve selective breaker if an optional external transformer is used. The min value depends on the size of the power cables in the installation, while the max value is limited by the UPS cabinet.

#### (1). No redundancy

(2). Caution! Residual Current Detection (RCD) can only be used with a common input and auxiliary mains (configuration not recommended). It must be placed upstream of the connection between input mains and auxiliary mains. Use type B fourpole selective (S) residual current detectors. Load leakage currents are to be added to those generated by the UPS and during transitory phases (power failures and power returns) short current peaks may occur. If loads with high leakage current are present, adjust the residual current protection. It is advisable in all cases to carry out a preliminary check on the earth current leakage with the UPS installed and operational with the definitive load, so as to prevent the RCD tipping over.

RECOMMENDED PROTECTION DEVICES - Auxiliary mains													
Number of Module	2	3	4	5	6	7	8	9	10	11	12	13	
N+1 redundant System Power (kW)		100+0(1)	100+50	150+50	200+50	250+50	300+50	350+50	400+50	450+50	500+50	550+50	600+50
	min.	200	320	400	630	630	630	800	1000	1000	1000	1000	1000
C Curve circuit breaker (A)	max.	1250	1250	1250	1250	1250	1250	1250	1250	1250	1250	1250	1250

Circuit breaker switch recommended with magnetic intervention threshold  $\geq 10$  ln (curve C). It is necessary to use a D curve selective breaker if an optional external transformer is used. The min value depends on the size of the power cables in the installation, while the max value is limited by the UPS cabinet.

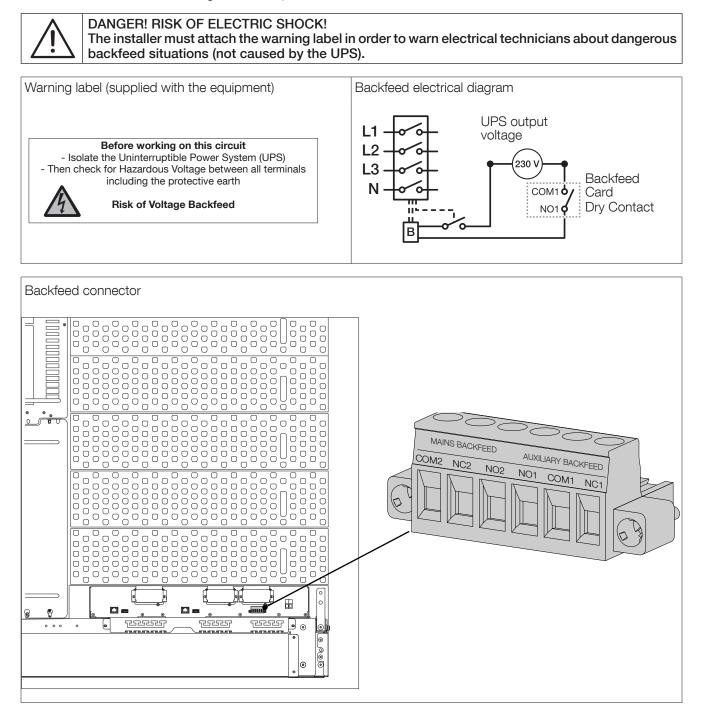
(1). No redundancy

The short-time withstand current (Icw) according to IEC 62040-1 is 20 kA rms for standard (C82) system, 35 kA rms for high short-curcuit (C88) system, where 65 kA rms can be achieved using optional bypass. Contact Socomec for detailed information.

	<ul> <li>NOTE! To ensure the integrity of the bypass thyristors:</li> <li>- I<sup>2</sup>t must be lower than 3920 kA<sup>2</sup>s and peak current must be lower than 28 kA for 20 ms in case of standard system.</li> <li>- I<sup>2</sup>t must be lower than 8000 kA<sup>2</sup>s and peak current must be lower than 40 kA for 20 ms in case of system with extra bypass module. Contact SOCOMEC for detailed information.</li> </ul>
	The UPS is designed for transient overvoltages in category III installations. If the UPS is part of the building's electrical circuit, or is likely to be subject to transient overvoltages in category IV installations, additional external protection must be provided, either on the UPS or in the AC power supply network powering the UPS.
$\underline{\land}$	WARNING! Protective earthing conductor (PE) must have sufficient current-carrying capacity. The PE cable core size must be chosen according to the PROTECTIVE CURRENT RATING of the earth circuit which depends on the provision and location of protective overcurrent devices.
$\underline{\land}$	NOTE! 3-Phase 4-Wire Input Power is required. The unit can be installed in TN, TT and IT AC distribution systems (IEC 60364-3).
$\boxed{ \land} \\$	The UPS is designed for indoor use according to IEC 60721-3-3, with a pollution degree lower than or equal to 2 (non-conductive pollution)

#### Backfeed protection

The UPS is set up for the installation of external protection devices against the backfeed of dangerous voltages on the auxiliary backup mains power supply line (AUX MAINS SUPPLY). The current rating of the switching device has to follow the instruction outlined in 'UPS configuration' chapter.



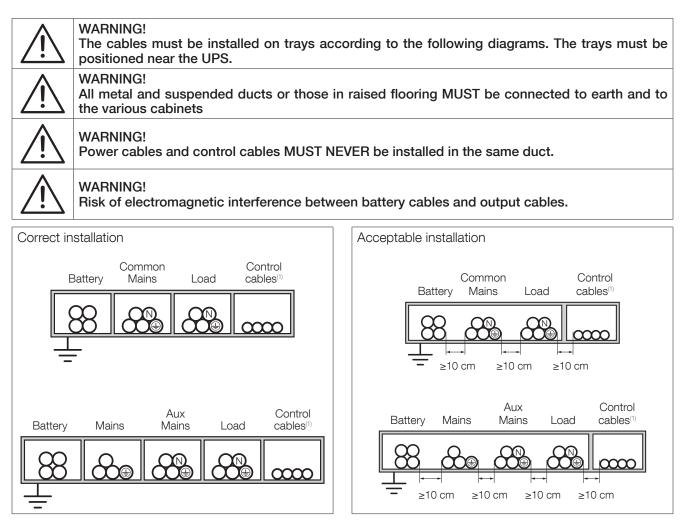
NOTE! Use a 220-240 V release coil with integrated travel limit contact to pilot the input protection systems. If a trip coil without an integrated end-of-travel contact is used, an early auxiliary contact must be added (see figure). Electrical data of the contacts: 2 A 250 Vac.

Function	Detail <sub>(Connector name)</sub>	V OUT	Internal fuse
BKF AUX	COM1 <sub>(XB1)</sub> - NO1 <sub>(XB3)</sub>	230 V RMS	2 A time delay



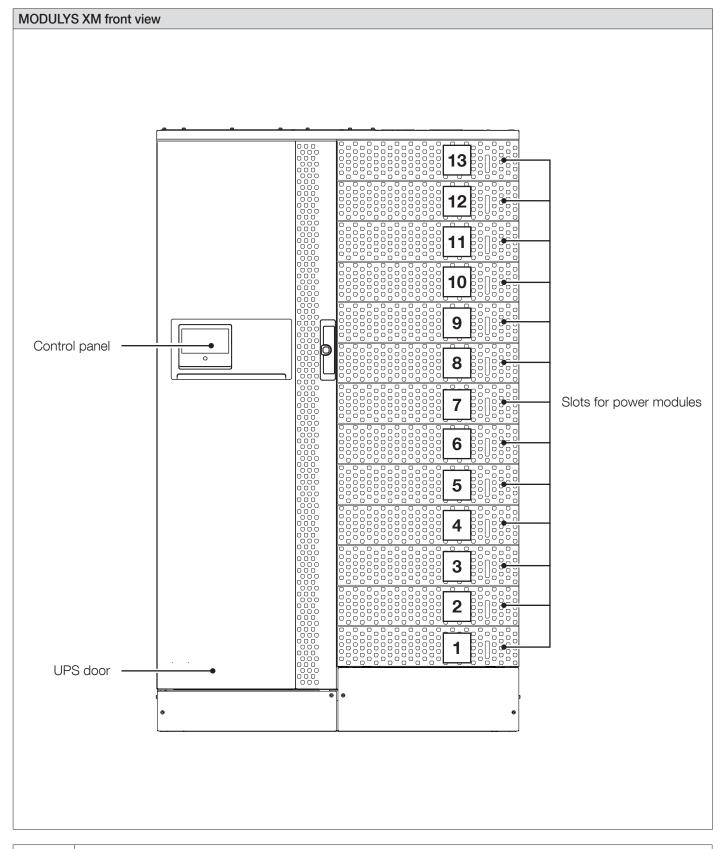
The backfeed protection for the input mains supply (MAINS SUPPLY) is incorporated inside the UPS modules as standard.

### 4.3. Cable positioning



(1) Control cables: connections between the cabinets and each unit, alarm signals, remote mimic panel, connection to the Building Management System, emergency stop, connection to generator.

## 5. OVERVIEW

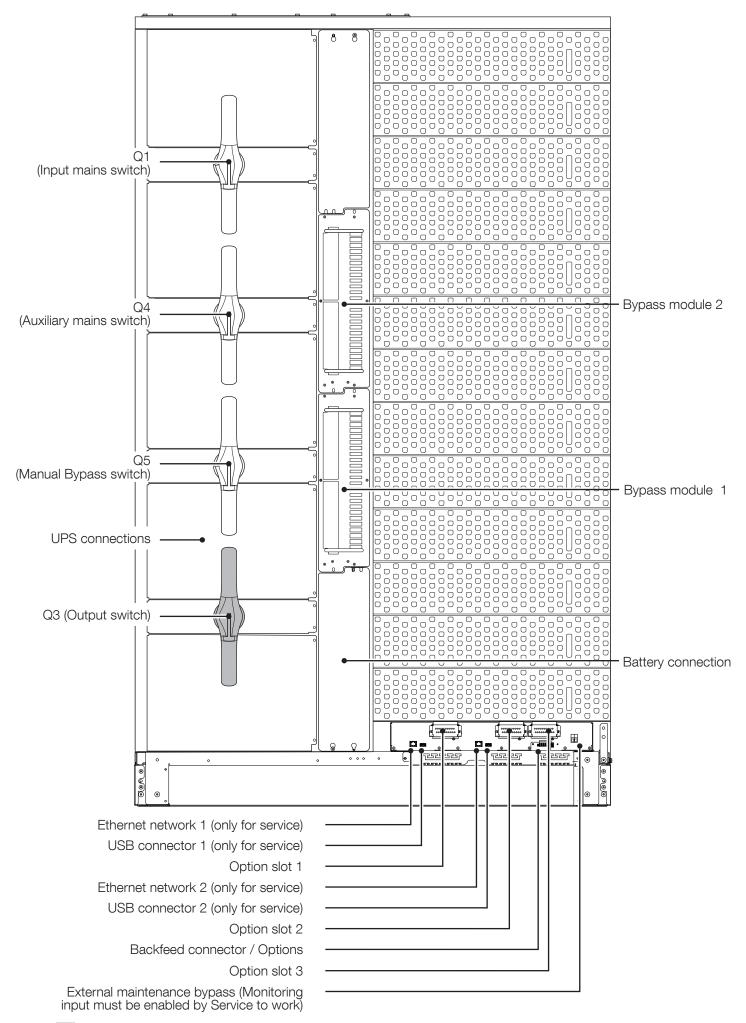


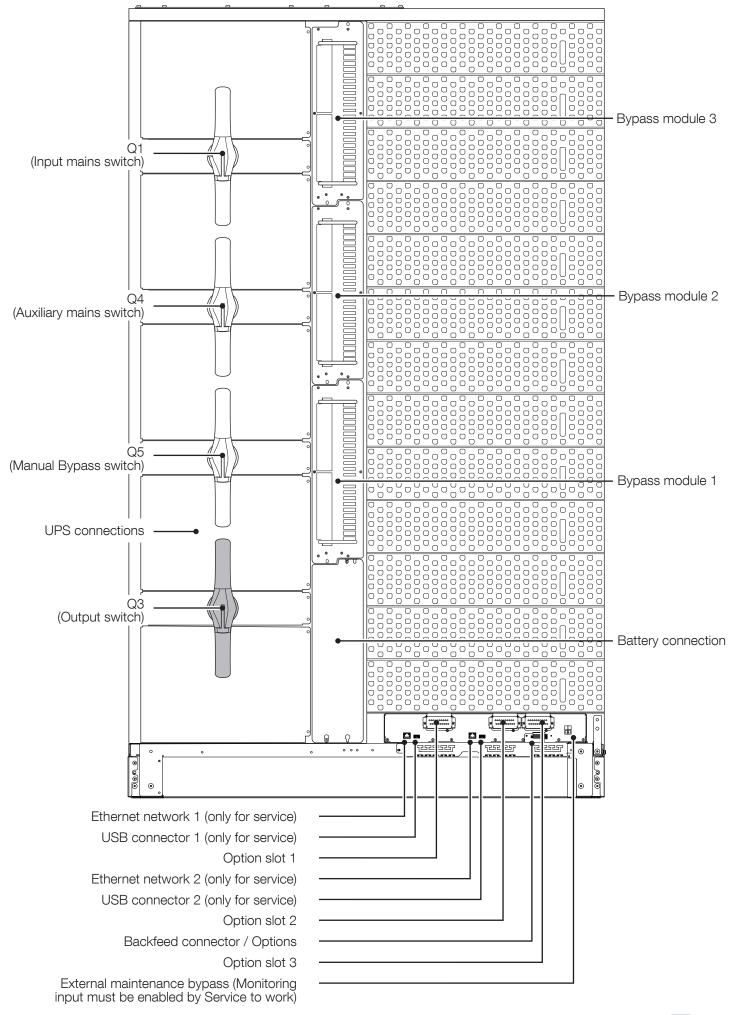


#### NOTE!

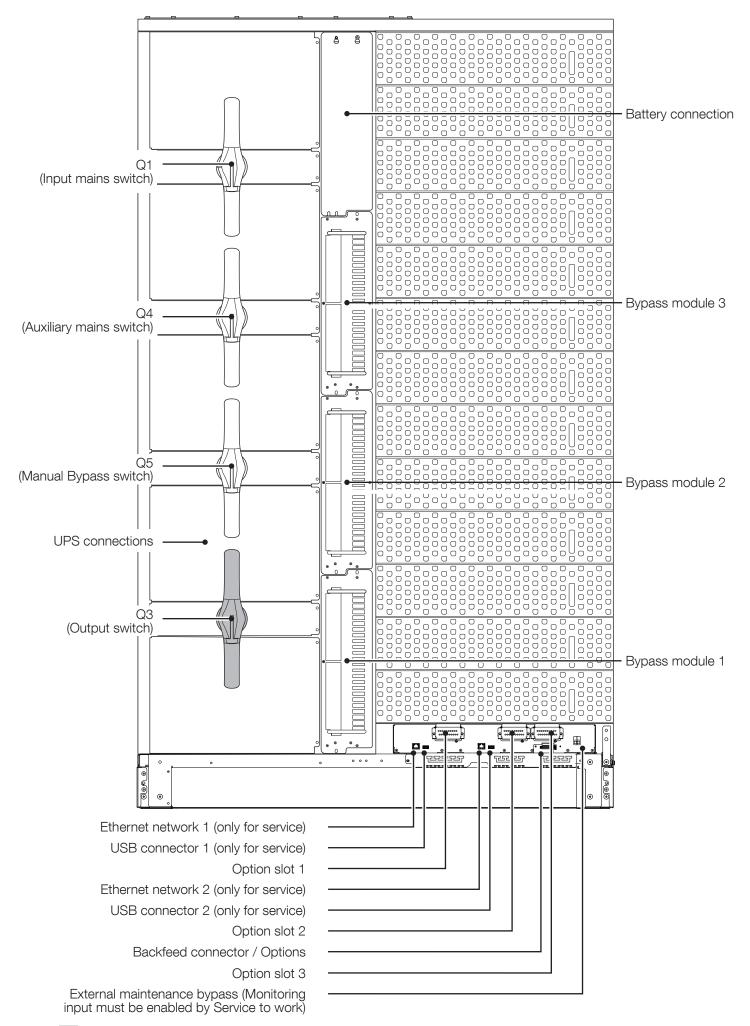
- MODULYS XM is available in two different configurations:
- System with manual bypass, input, aux. mains and output switches (standard system);
- System with manual bypass, input, aux. mains, output switches and 2+1 extra bypass module;

#### System with manual bypass, input, aux. mains and output switches (C82 standard version without extra bypass module)

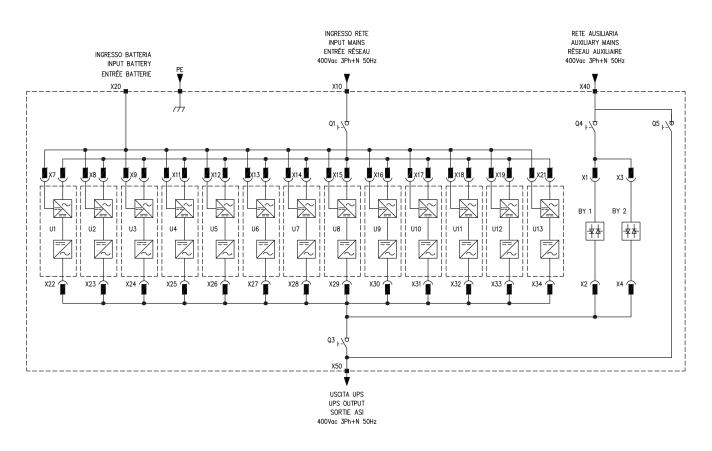




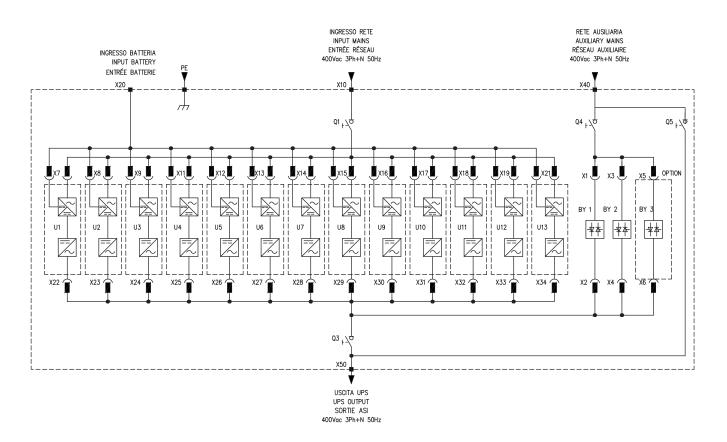
#### System with manual bypass, input, aux. mains and output switches (C88 version with bottom extra bypass module)



#### Standard System (C82)



#### System with 2+1 extra bypass module (C88)



## 6. CONNECTIONS

$\underline{\land}$	NOTE! Before carrying out any operations on the unit read the 'Safety standards' chapter carefully.
$\underline{\mathbb{V}}$	WARNING! Battery power terminals can be supplied by: • external battery cabinet; • UPS power modules.
	<ul> <li>Before working on this circuit ensure that:</li> <li>all the external battery cabinet switches are in OFF position;</li> <li>the UPS is in maintenance bypass mode (refer to 'Operating modes' chapter);</li> <li>all UPS power modules are disconnected;</li> </ul>
	Check the absence of voltage before carrying out any operation

Floor mounting anti-intrusion installation kit

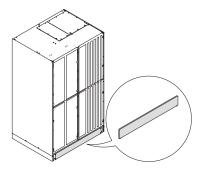


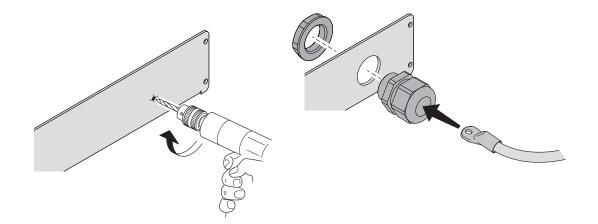
#### NOTE!

The cables coming from the rear of the unit must pass through the appropriate gap.

This operation must be carried out:

- before wiring operations;
- before securing the kit to the unit.



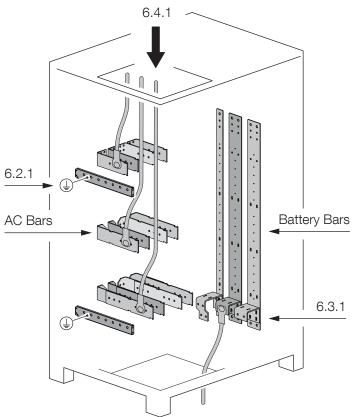


i) Note: Remove plate before drill

## 6.1. Wiring diagram

Availability		
0	Possible configuration	
-	Not available	
STD	Standard feature	

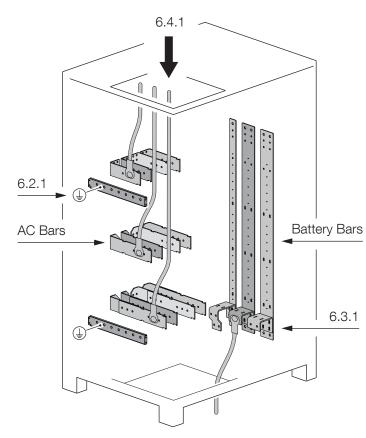
### 6.1.1. Wiring diagram M5-S-650-82-0xx



		M5-S-650-82-0xx			
		Standard	All Bottom	All Top	Battery Top AC Bottom
BATTERY	TOP	_	_	ο	ο
DALIENT	BOTTOM	STD	STD	—	_
AC	TOP	STD	_	STD	_
	BOTTOM	-	0	-	0

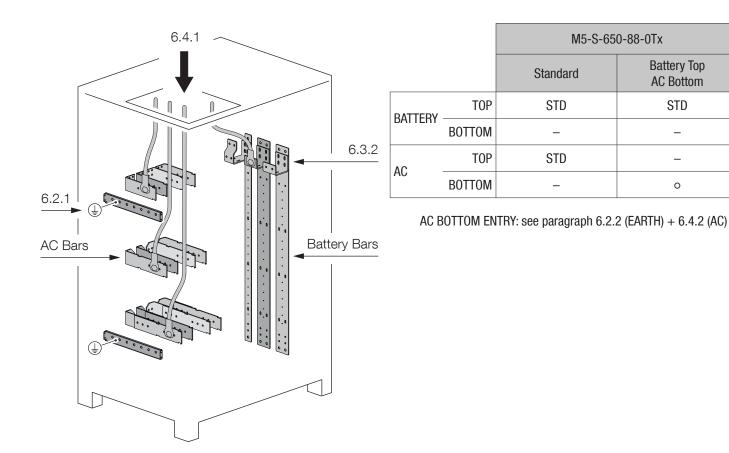
Battery TOP ENTRY: see paragraph 6.3.2 AC BOTTOM ENTRY: see paragraph 6.2.2 (EARTH) + 6.4.2 (AC)

#### 6.1.2. Wiring diagram M5-S-650-88-0Bx

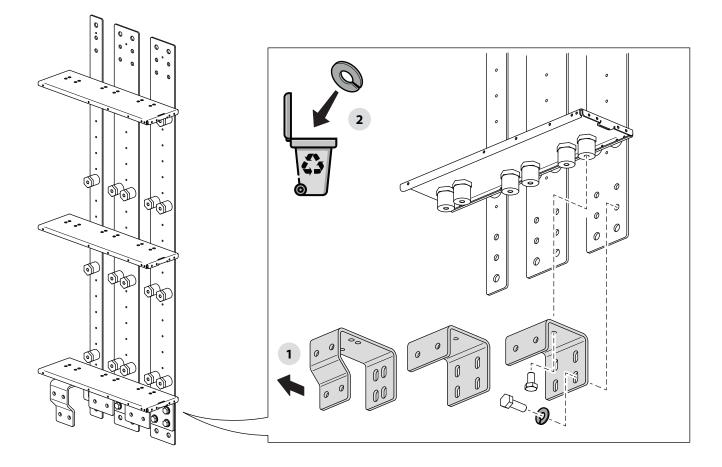


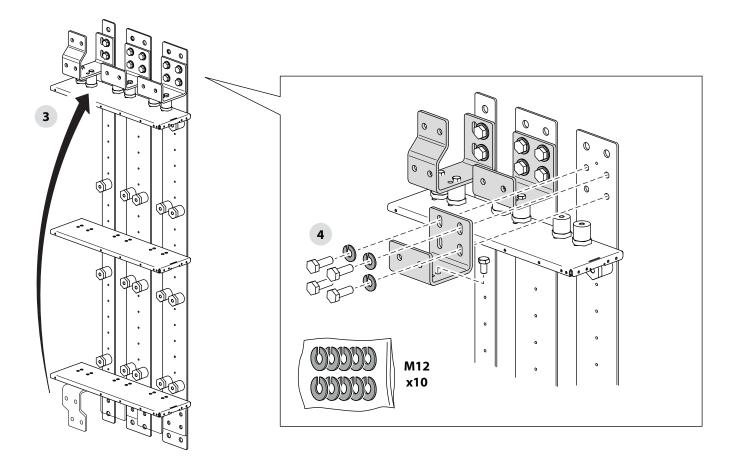
		M5-S-650-88-0Bx	
		Standard	All Bottom
BATTERY	TOP	_	-
	BOTTOM	STD	STD
AC	TOP	STD	-
	BOTTOM	_	0

AC BOTTOM ENTRY: see paragraph 6.2.2 (EARTH) + 6.4.2 (AC)

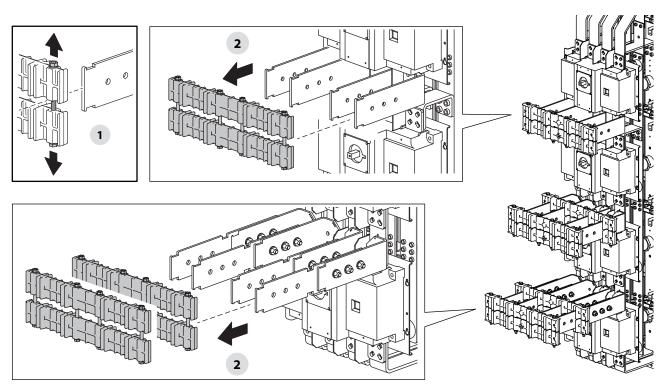


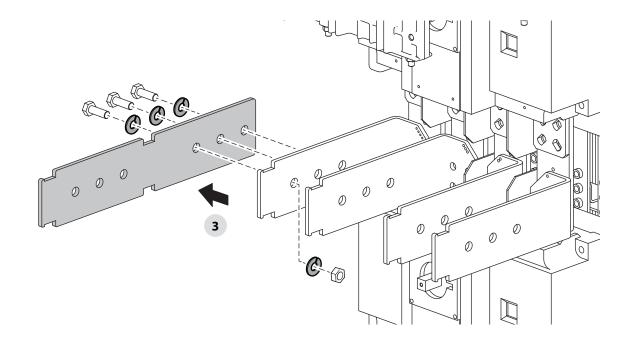
## 6.1.4. Battery bar inversion (from bottom to top entry)



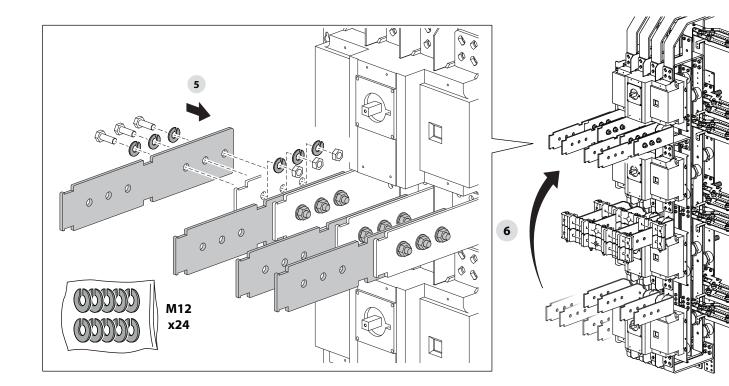


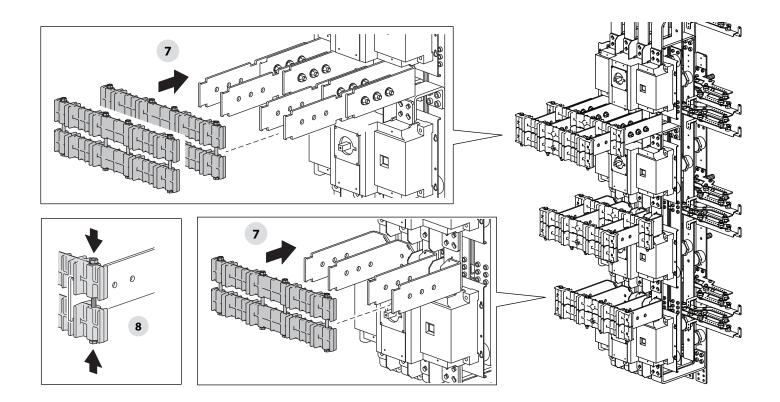
## 6.1.5. AC bar inversion (from top to bottom entry)

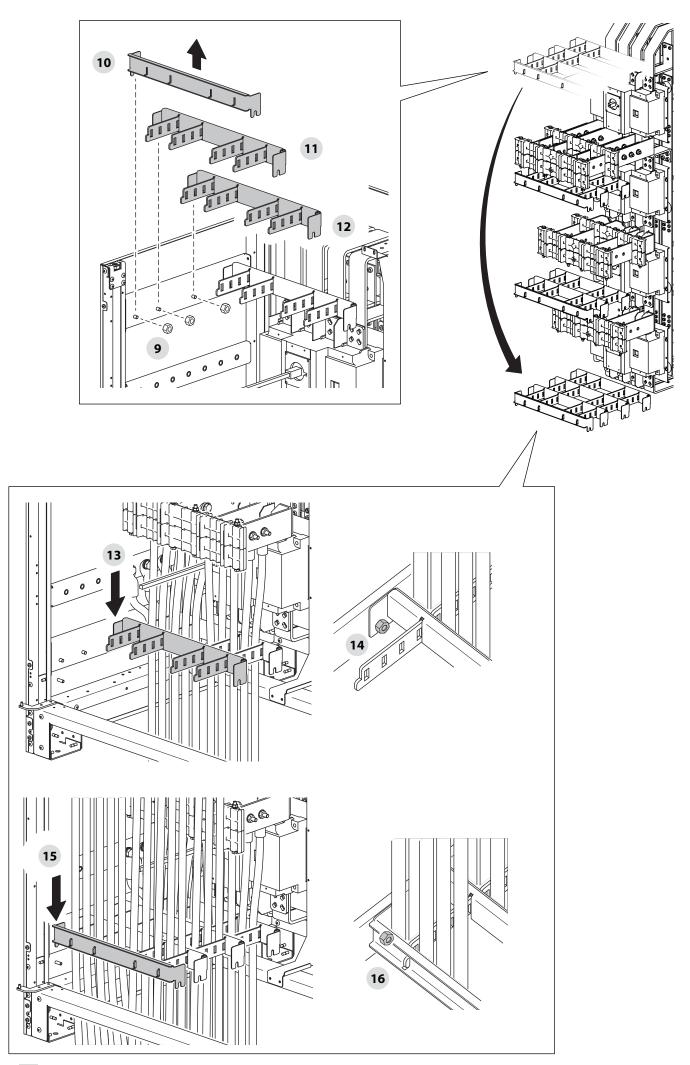






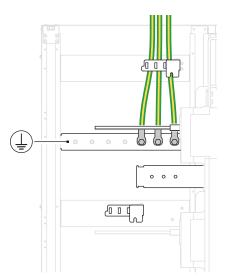


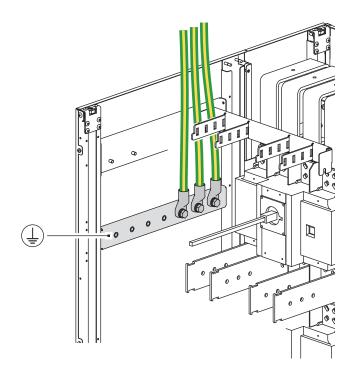


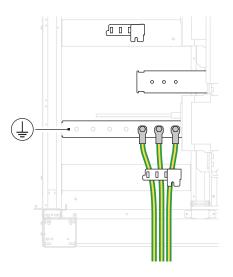


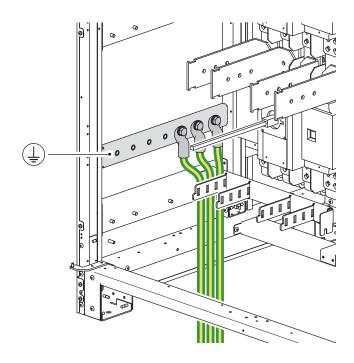
## 6.2. Protective earth connection

## 6.2.1. Top protective earth cabling









## 6.3. External battery connection



For further information refer to the battery cabinet manual.

- Remove the metal and plastic terminal block protections.
- Connect the protective earth (PE) cable.
- Connect the cables between the UPS terminals and the battery cabinet terminals.

$\triangle$	WARNING! Strictly observe: • the polarity of each individual string (refer to the figure below); • the cable cross section (refer to 'UPS configuration' chapter).				
$\underline{\land}$	WARNING! Cabling errors with inversion of battery polarity may cause permanent damage to the equipment.				
$\underline{\land}$	Reassemble the metal and plastic terminal block protections.				
		BATTERY CABINET			

#### Note!

Note!

- When battery cabinets not supplied by Socomec are used, the installer is responsible for:
- checking electrical compatibility;
- checking the presence of appropriate protective devices (fuses and switches that ensure the cables are protected from the UPS to the battery cabinet).

Once the UPS is switched on – before closing the battery switches – check the battery parameters on the control panel menu. For further information, refer to 'Display operation' chapter.

# Ŵ

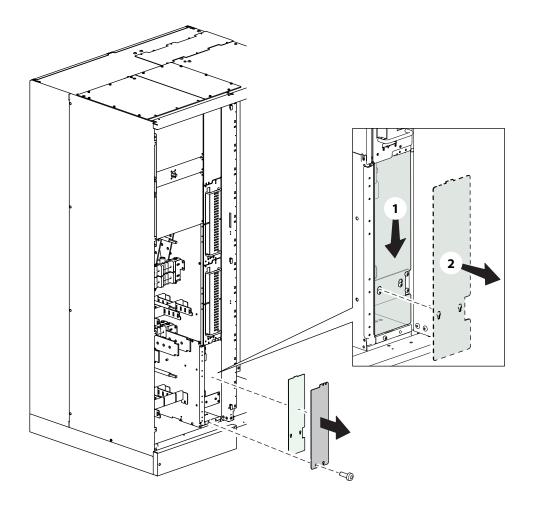
Note for Li-ion batteries (LIB):

Not all battery/capacity combinations are available.

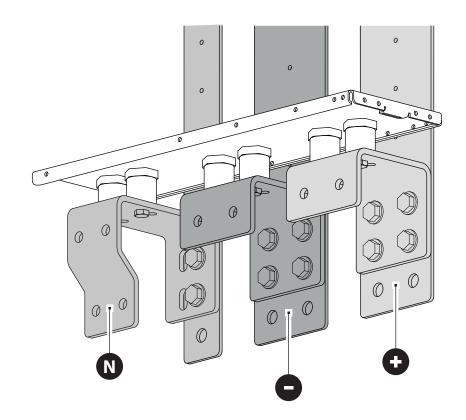
The UPS interface to the Li-ion batteries (LIB), which could be based on a communication protocol or on dry contacts, monitors battery operation for the sole purpose of ensuring overall system service. This UPS battery interface cannot in any way replace safety systems to protect the battery against abuse or improper use, which requires an independent system in compliance with the relevant standards.

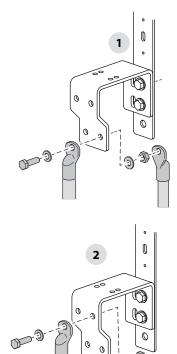
## 6.3.1. Bottom battery cabling

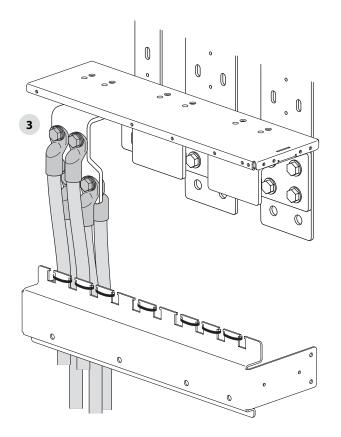
1 Case removal

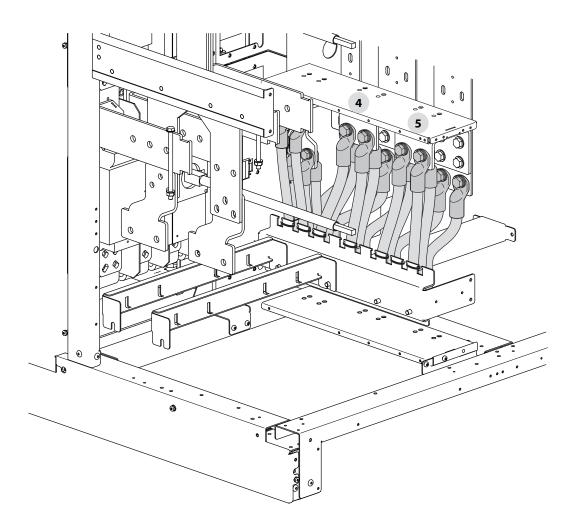


2 Cabling diagrams



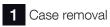


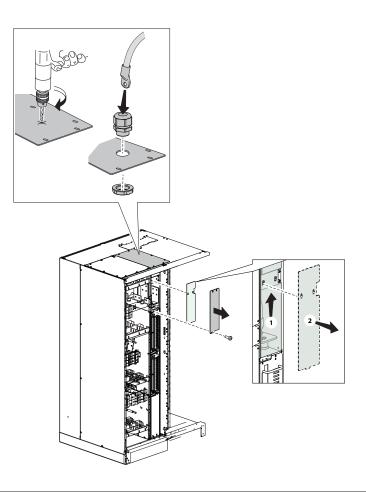




## 6.3.2. Top battery cabling

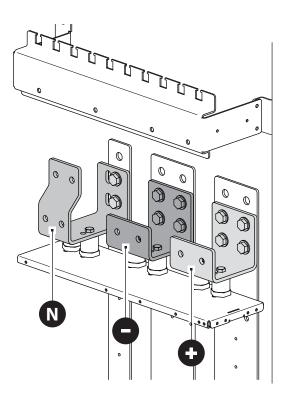


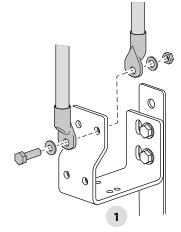


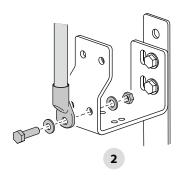


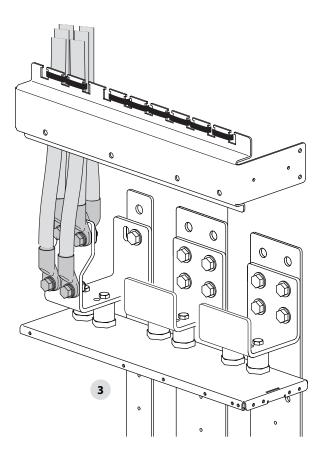


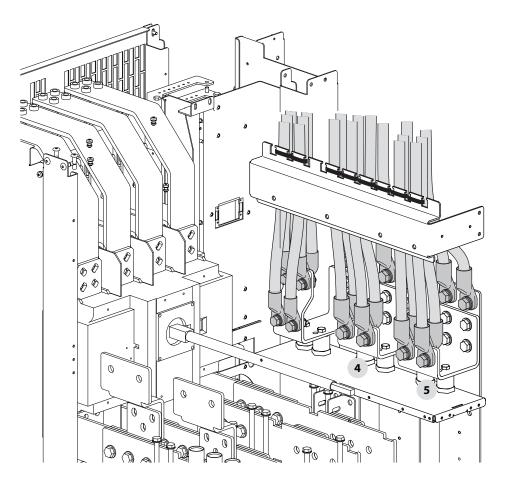
2 Wiring diagrams





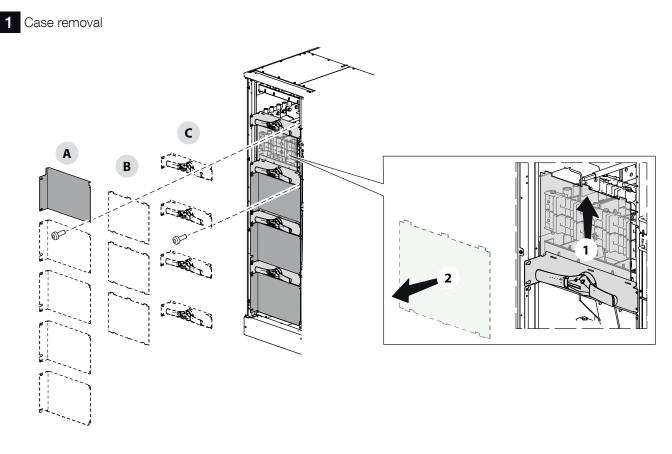




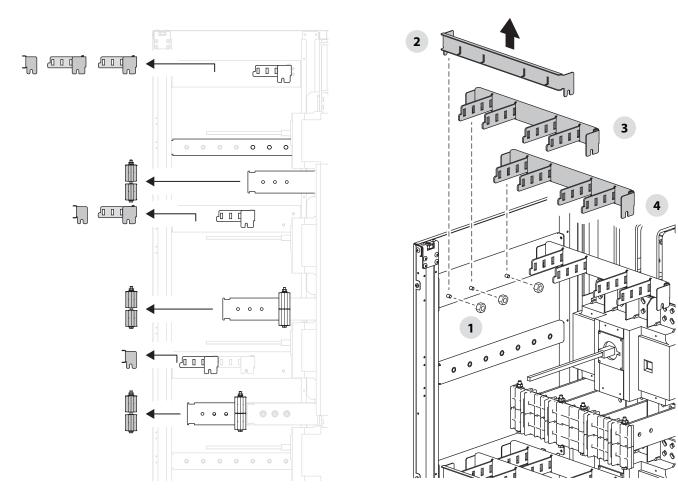


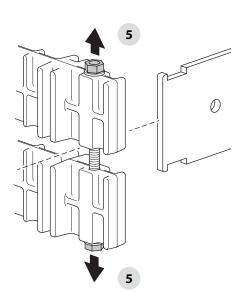
## 6.4. Mains and auxiliary mains connected separately

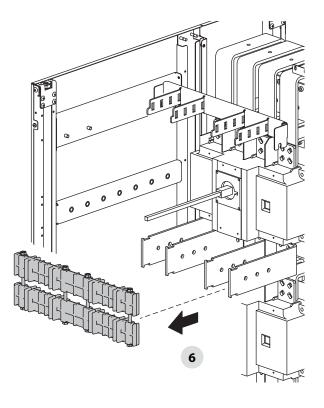
## 6.4.1. Top line cabling

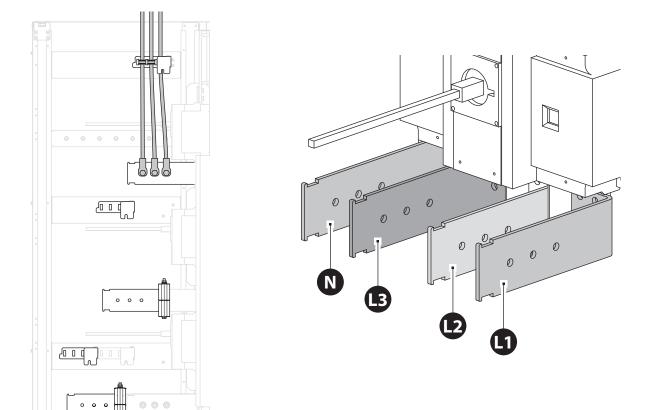


Note: Remove plate before drill

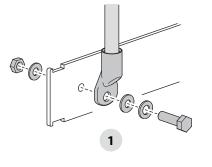


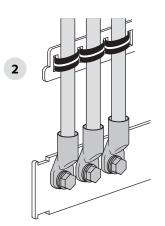


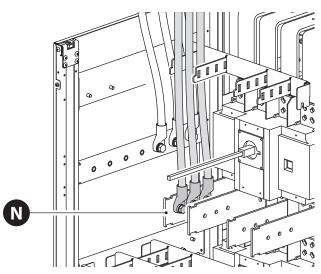


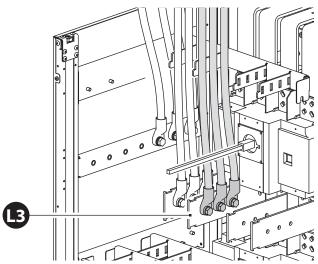


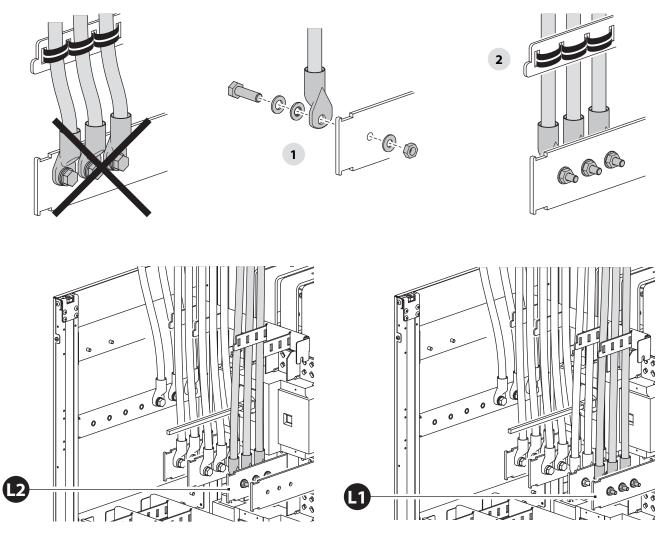




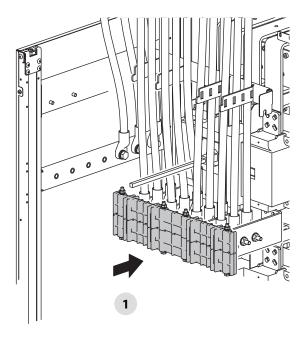


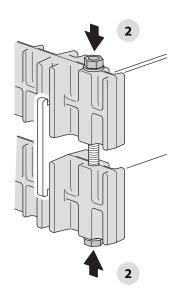


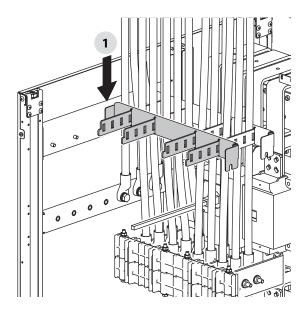


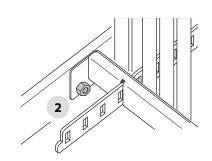


5 Insulators assembly

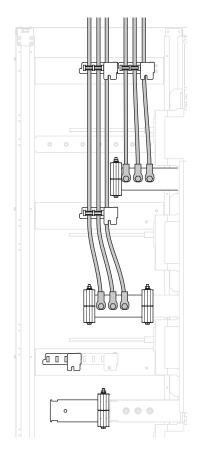




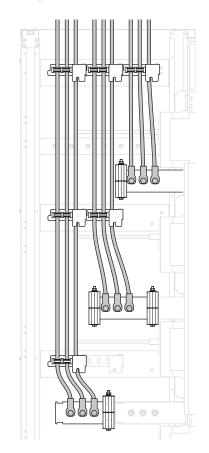


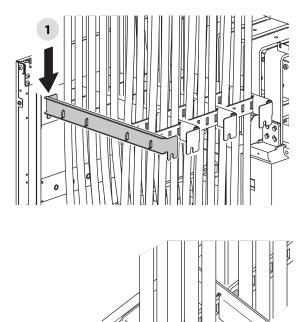






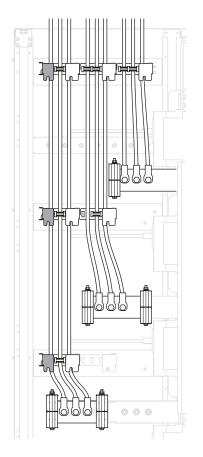
8 Output cabling



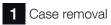


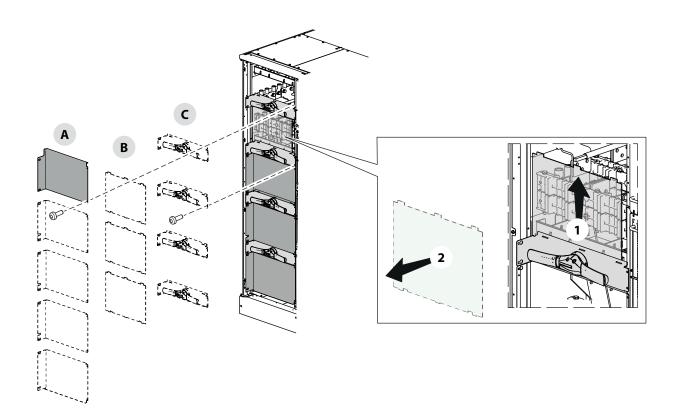
Ć

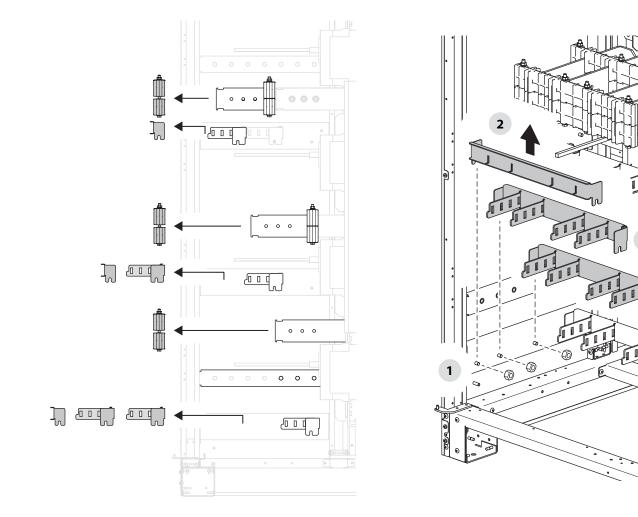
2

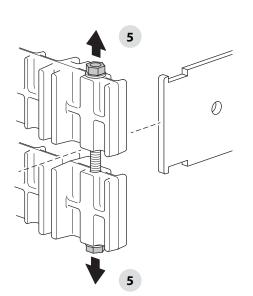


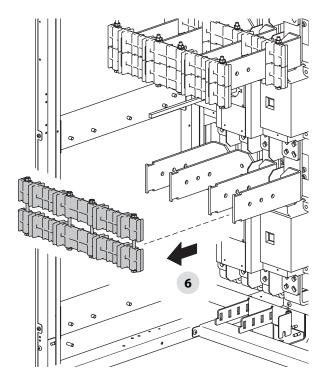
# 6.4.2. Bottom line cabling







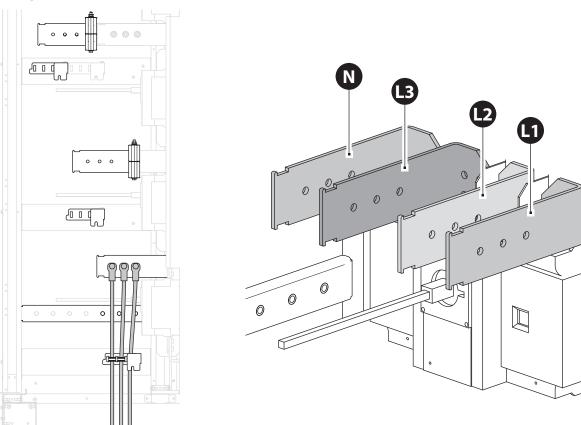


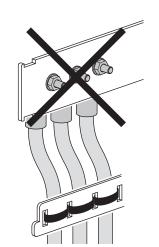


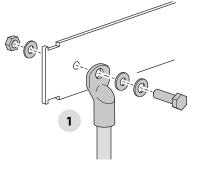
Ľ

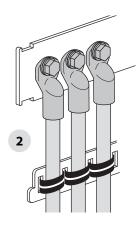
3

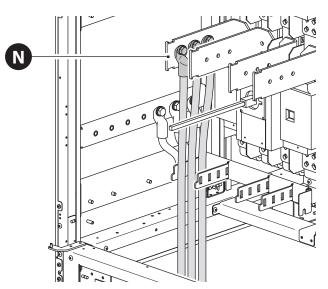
1

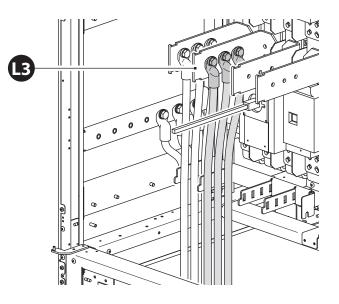


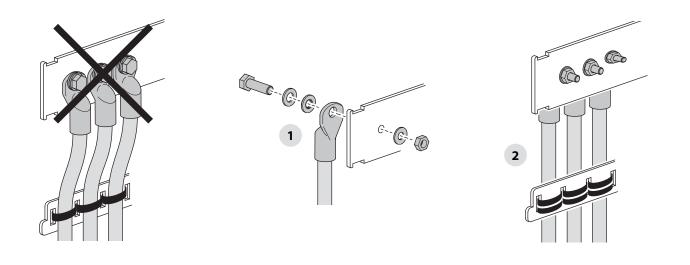


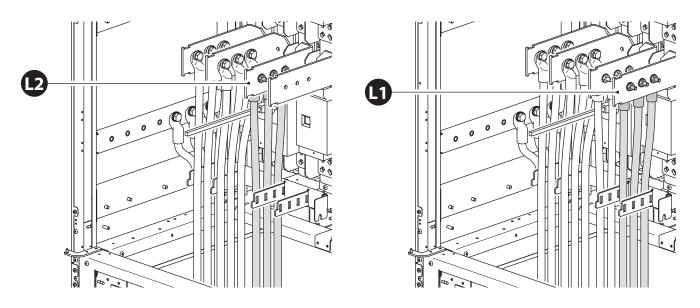




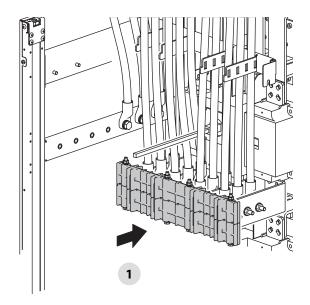


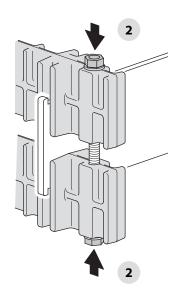


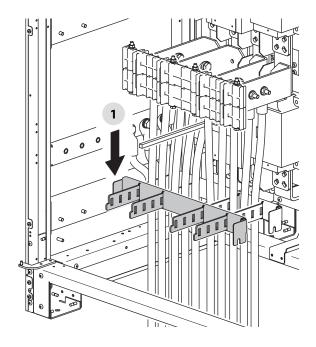


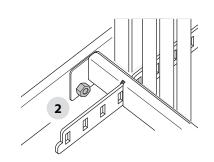


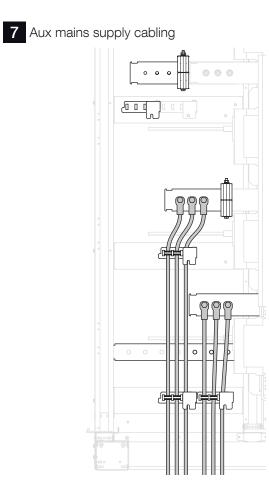
5 Insulators assembly



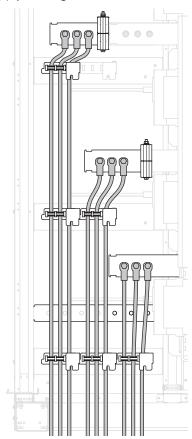


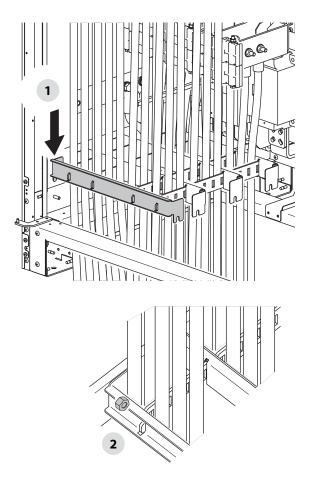


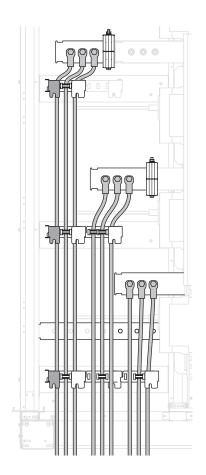




8 Mains supply cabling

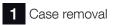


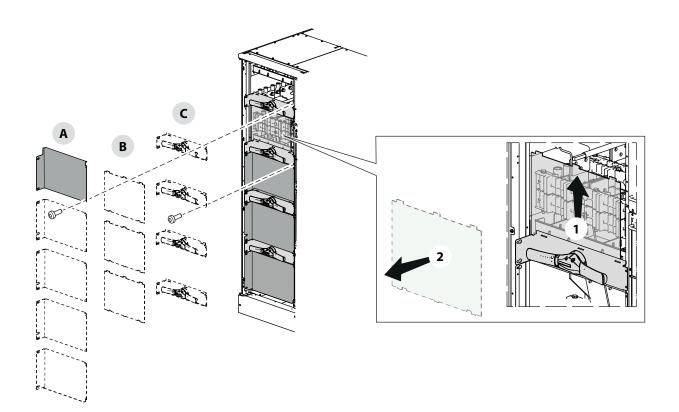


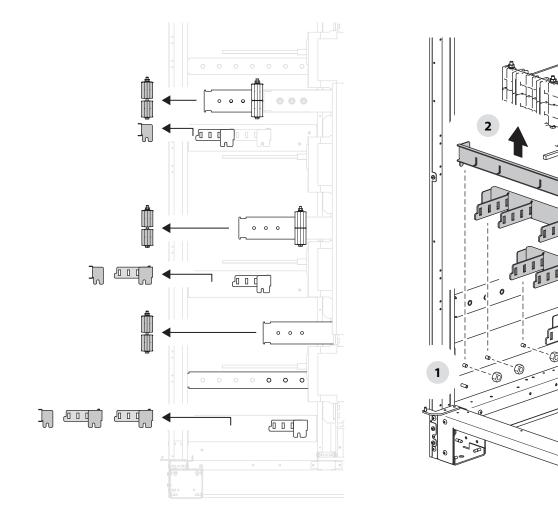


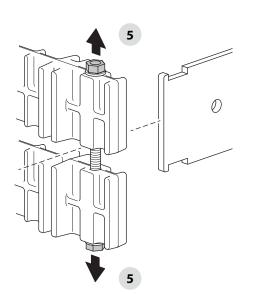
# 6.4.3. Bottom line cabling

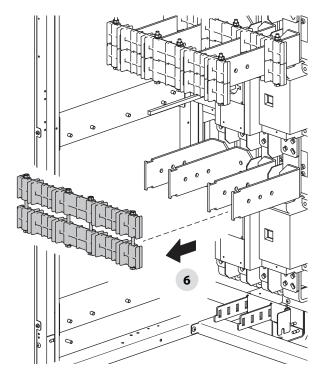






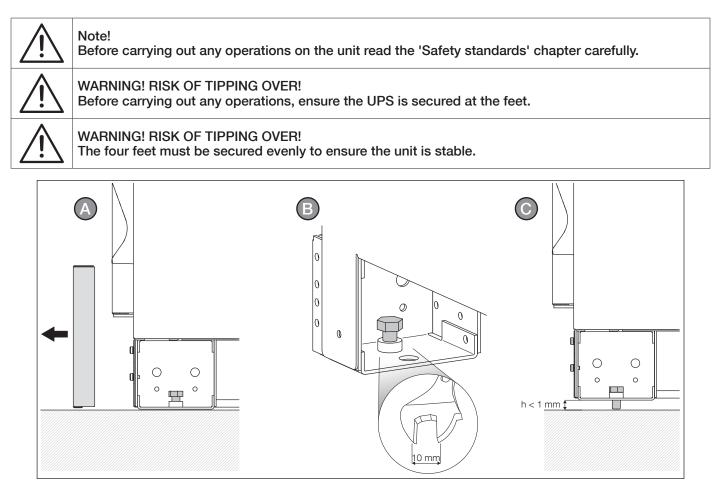






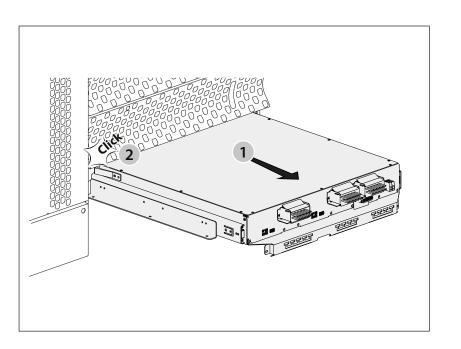
3

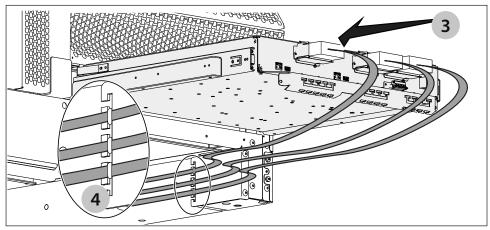
# 6.5. Other connections

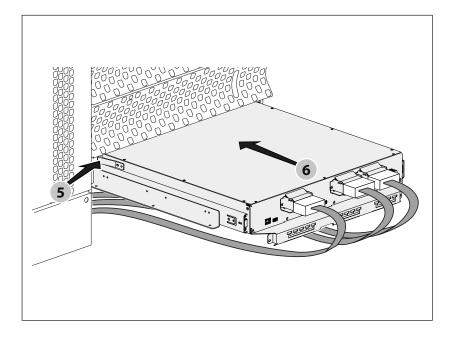


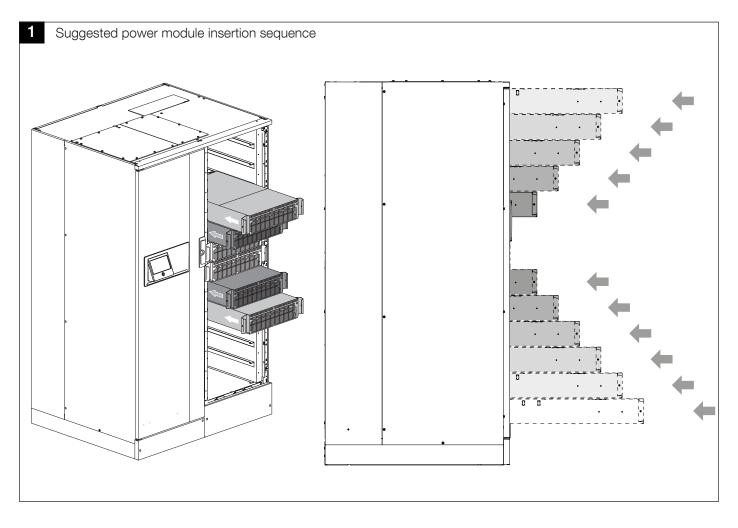


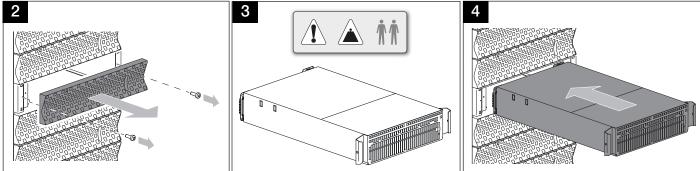
WARNING! RISK OF TIPPING OVER! The modules must be inserted from the bottom upwards and removed from the top downwards to ensure the unit remains stable.

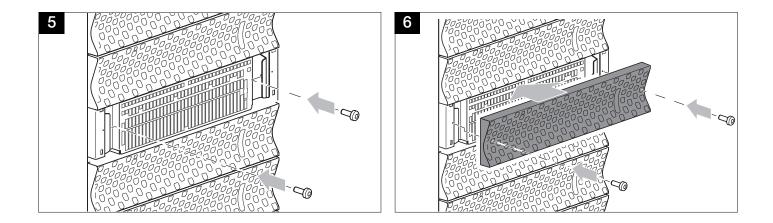








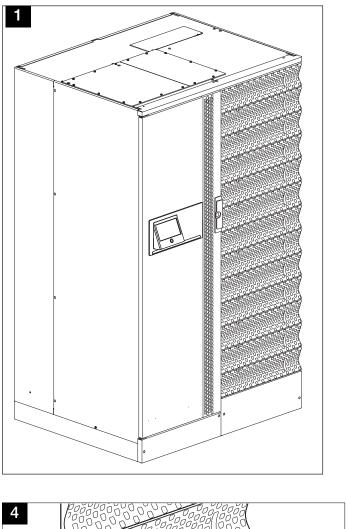


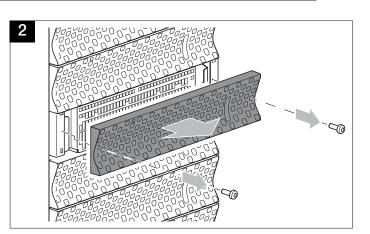


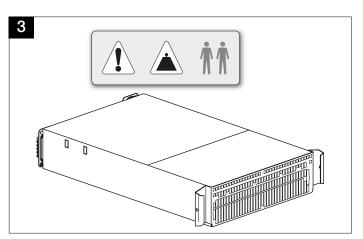


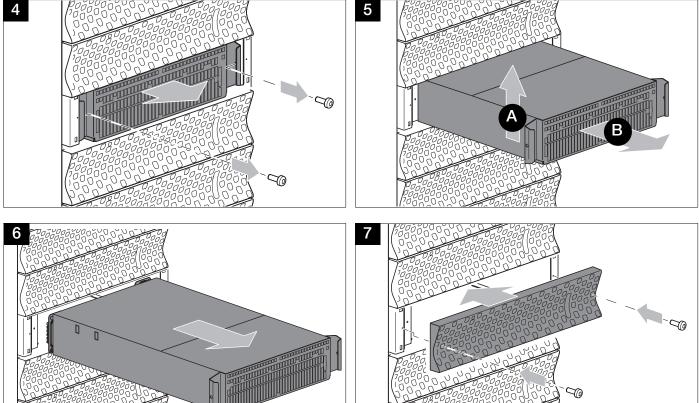
#### WARNING!

Before removing any module, ensure that the remaining power modules can support the load.









0



### WARNING!

The bypass module replacement can be performed by Socomec service personnel only.



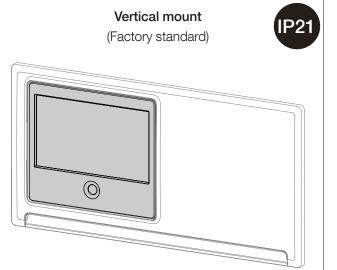
#### WARNING!

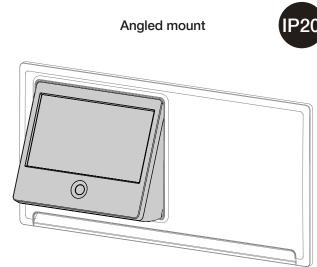
The screws provide protective bonding and avoid unauthorised bypass removal. Tighten the screws to ensure the bonding protection.

#### DANGER!

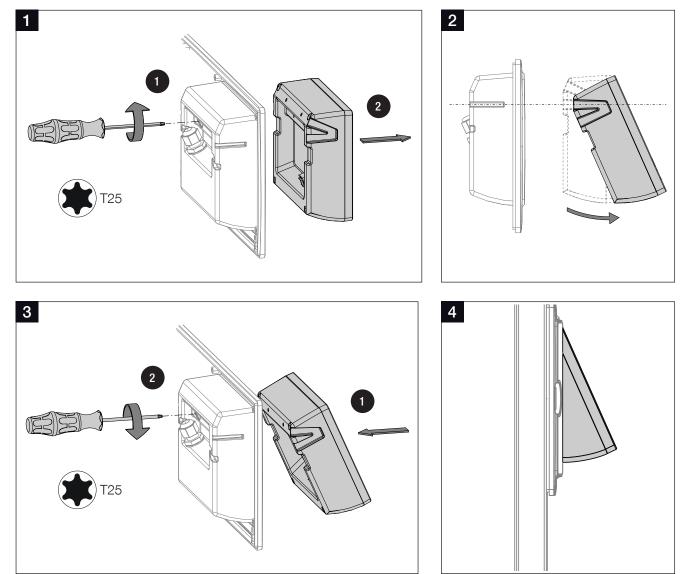
Failure to observe this safety instruction could result in fatal accident or serious injury, and damage equipment or the environment.

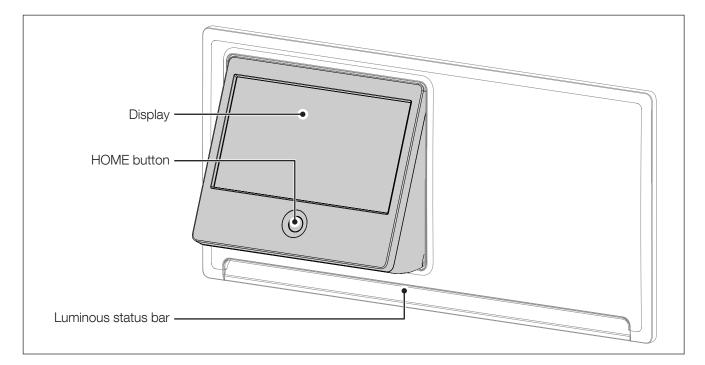
# 7. CONTROL PANEL





From vertical to angled mount





Control panel with LED status bar indicator				
Colour	Description			
Flashing red-yellow-green-red	No communication. The data is no longer updated or not present. Load status cannot be given.			
Flashing red	Load supplied, but the output will stop in few minutes.			
Red	Load not supplied: Output switched OFF due to an alarm.			
Flashing yellow-red	Load supplied, but no longer protected. A critical alarm occurs.			
Flashing yellow	Maintenance requested / or service mode in progress.			
Yellow	Load supplied with warning.			
Flashing green-yellow-green	Load supplied and preventive alarm present.			
Flashing green	Load going to be supplied, battery test in progress or UPS auto-test running.			
Green Load protected by inverter or UPS in eco mode.				
Grey (OFF)	Load not supplied: output on standby / isolated / OFF.			

Only two elements are necessary to interact with the unit:

- HOME button: is a mono-stable button used to interact manually with the display especially in emergency situations. Logic behind the interaction is:
  - Single pressing (below 3 sec): HOME page return of graphic display
  - 3 sec < time < 6 sec: change the language to the default (English)
  - 6 sec < time < 8/9 sec: go to the calibration screen automatically
  - Above 8/9 sec: implement the hw reset of the micro controller and restart of the graphic
- Display: is the main active matrix of the display sensitive to touch pressure. The display is designed for rugged industrial applications. The display is single-touch only (no double touch effects). Depending on pressure, the navigation tree and various functions will be executed.

Two special functions are present on the control panel:

- Standby screen: for safety reasons, after a programmable amount of time, the display goes on standby. Display goes to the main screen and touch screen sensitivity is disabled. A label on the bottom of the main screen displays this status. To exit this status press the screen for the HOME button.
- OFF status: for power consumption and life enhancement, after a programmable amount of time display goes in "off". Display goes black and no interaction is possible. Touching the HOME button or screen resumes normal operations.



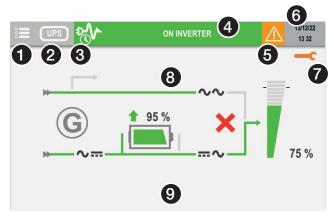
Handle the control panel with care. It is made of metal, glass and plastic and contains delicate electronic components. The control panel may be damaged if dropped, pierced or broken or comes into contact with liquids.

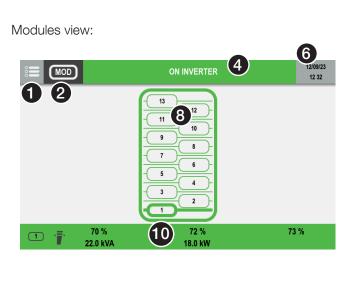
Do not use the control panel with a cracked screen, as it may cause injury.

# 8. DISPLAY OPERATION

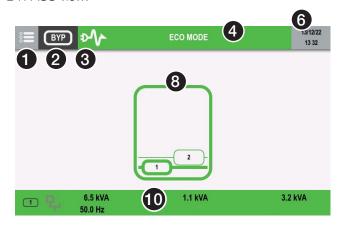
# 8.1. Display description

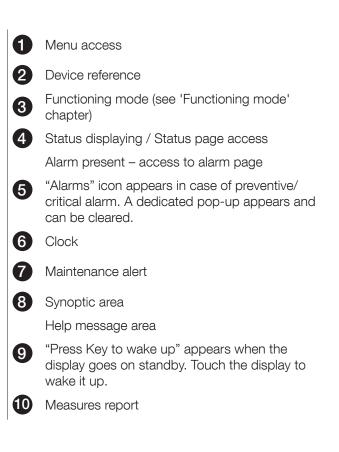
Stand alone UPS or unit view:





#### BYPASS view:





# 8.2. Menu architecture

	MENU ITEMS
	Modular Unit [UPS]
MONITORING	
▷ ALARMS	•
▷ STATUS	•
▷ SYNOPTIC	•
▷ UNIT	
▷ SYSTEM	
> MODULES OVERVIEW	
▷ MODULE	•
▷ BYPASS	٨
EVENTS LOG	•
MEASUREMENTS	
▷ OUTPUT MEASUREMENTS	•
▷ BATTERY MEASUREMENTS	٨
> INPUT MEASUREMENTS	•
> INVERTER MEASUREMENTS	٠
▷ BYPASS MEASUREMENTS	٨
CONTROLS	
> UPS PROCEDURE	
⊳ START	•1
▷ STOP	•1
▷ ON MAINTENANCE BYPASS	•1
▷ ECO MODE CONTROLS	
▷ ECO MODE ON	٨
▷ ECO MODE OFF	٨
> ECO MODE SCHEDULE	٨
> ENERGY SAVER CONTROLS	
▷ ENERGY SAVER ON	
▷ ENERGY SAVER OFF	
BATTERY	
▷ BATTERY CONTROLS	
▷ BATTERY TEST	٨
▷ BATTERY SCHEDULE	Λ
▷ ALARMS RESET	•
▷ POSTPONE MAINTENANCE ALARM	•
▷ LED TEST	•
▷ USER REPORT	•
CONFIGURATIONS	
	•
▷ COM-SLOTS	Λ
	Λ
▷ COM-SLOT 1	<u>л</u>

	MENU ITEMS
	Modular Unit [UPS]
▷ COM-SLOT 3	^
▷ TEMPERATURE PROBE	^
▷ SOCOMEC REFERENCE	
▷ SERIAL NUMBER	
▷ USER REFERENCE	
▷ LOCATION	
▷ REMOTE ON	
▷ REMOTE OFF	
USER PARAMETERS	
▷ LANGUAGE	•
▷ PASSWORD	•
▷ BUZZER	•
	•
▷ PREFERENCES	•
▷ ADC+SL CONFIG	^
▷ TOUCHSCREEN	•
SERVICE	
▷ SERVICE REPORT	•
<ul> <li>SERVICE REPORT PAGE 1</li> </ul>	
<ul> <li>SERVICE REPORT PAGE 2</li> </ul>	
FW VERSION	•
▷ FW VERSION PAGE 1	
▷ FW VERSION PAGE 2	
D UPS SETTINGS	
	•
▷ OUTPUT FREQUENCY	•
	-
CONVERTER MODE	•
<ul> <li>▷ AUTOMATIC RESTART</li> <li>▷ BATTERY MENU</li> </ul>	•
-	
BATTERY INSTALLATION	
▷ BATTERY AVAILABLE	∧
	∧
BATTERY CONNECTION	Λ
	∧
▷ N° OF CELLS	∧
▷ N° OF BLOCKS	^ 
▷ RECHARGE TYPE	^
▷ PREMIN. VOLTAGE	^
▷ MIN. VOLTAGE	^
▷ FLOATING	^

	MENU ITEMS
[	Modular Unit [UPS]
▷ BOOST VOLTAGE	^ 
▷ BATTERY THRESHOLDS	
▷ RECH. CURR. LIMIT	^
▷ FLOAT-BOOST THRESHOLD	^
▷ BOOST-FLOAT THRESHOLD	^
▷ TEMP.COMPENSATION	
▷ TEMPER.COMPENSATION	^
> TRANSFORMER MENU	
▷ INPUT TRANSFORMER	•
▷ OUTPUT TRANSFORMER	•
▷ AUX TRANSFORMER	•
▷ INPUT TRANSFORMER VOLTAGE	•
DOUTPUT TRANSFO. VOLTAGE	•
▷ AUX TRANSFORMER VOLTAGE	•
> MAINS CONFIGURATION	
▷ MAINS CONFIGURATION	•
▷ NOMINAL NUMBER OF MODULES	
▷ REDUNDANCY LEVEL	
> NETWORK PARAMETERS	
▷ NETWORK PARAMETERS PAGE 1	
	•
⊳IP	•
⊳MASK	•
▷ GATEWAY	•
⊳MAC	•
▷ NETWORK PARAMETERS PAGE 2	
	•
⊳IP	•
⊳MASK	•
▷ GATEWAY	•
⊳ MAC	•

(^) Depending on setting(1) Displayed depending on state

# 8.3. Functioning mode



# 8.4. Status

## 8.4.1. Status page

ie ups 🗞	ON INVERTER		8/12/22 13 32		Filtering
	STATUS	ê, ×	3	Ē	List all active status
S000: LOAD PROTECTED BY INVE S023: GEN SET ON S048: RECTRIER INPUT SUPPLY S052: INVERTER ON S069: [1] IS OPERATING S069: [1] IS OPERATING S069: [1] IS OPERATING S100: [5] IS OPERATING S100: [5] IS OPERATING S101: [6] IS OPERATING S111: [1] IS AVAILABLE S111: [7] IS AVAILABLE	PRESENT				List all status List all status not active

## 8.5. Alarms management

#### 8.5.1. Alarm report

The alarm icon is present if at least one alarm is present.

Tap on the icon to open the alarm list.

#### 8.5.2. Alarm popup

In case of critical alarm a popup message appears and the buzzer is running according its settings.

The highest priority alarm is displayed.



Tap on valid button to stop the buzzer and to close the popup message. The alarm page is automatically display after this action.

#### 8.5.3. Alarm page



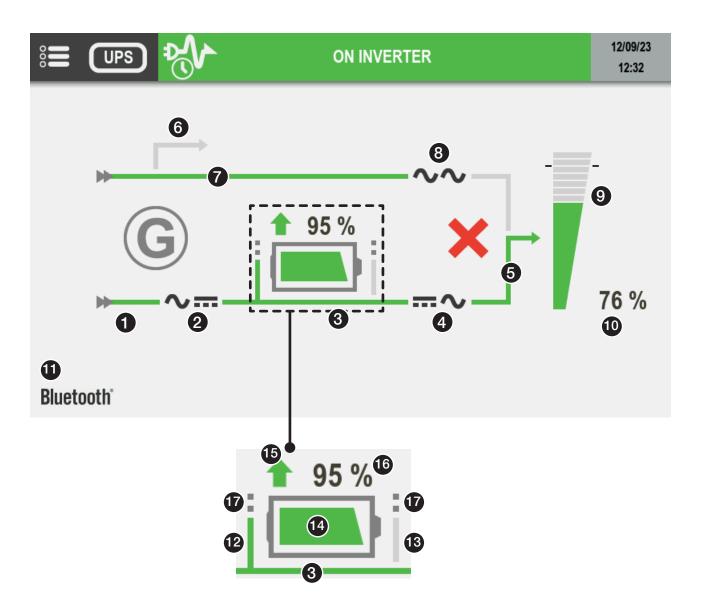
#### POPUP ALARM FOR PREVENTIVE ALARM

In USER PARAMETERS menu, PREFERENCES item gives the possibility to enable popup alarm also with preventive alarms.



# 8.6. Synoptic animation

• Stand alone UPS or unit view



tem	Description		Touch actions			
SIII	Description	Grey	Green	Red		
0	Rectifier input supply	Not present	Present	Out of tolerance	-	-
2	Rectifier status	Normal status	-	Preventive alarm	Critical alarm	Access to input
		<b>∼</b>		~	~	measurements pag
3	DC voltage bus	DC voltage absent	DC voltage presence	-	-	-
4	Inverter status	Normal status	-	Preventive alarm	Critical alarm	Access to inverter
		<b>…</b> ~		<b>…</b> ~	<b>…</b> ~	measurements pag
5	Inverter output	Inverter OFF	Inverter ON	Inverter on battery	-	-
6	Maintenance bypass *	MBP present	-	Load on maintenance bypass	-	-
7	Bypass input *	Not present	Present	Out of tolerance	-	-
8	Bypass status *	Normal status	-	Preventive alarm	Critical alarm	Access to bypass
		$\sim \sim$		$\sim \sim$	$\sim \sim$	page
		No load	Fill-up to 95%	Fill-up to 110%	Fill-up over 110%	
9	Load rate symbol					Access to output measurements pag
10	Load rate value	Instant	aneous value.	displayed if val	lue > 0	-
Ð	Bluetooth	BLE dor	ngle for Remot	e Xpert Service	plugged	
12	DC battery input **	DC voltage absent	DC voltage presence	BCR function running	-	-
13	DC battery output **	DC voltage absent	DC voltage presence	Inverter on battery		-
14	Battery indicator **	-	Fill-up to 100%	Fill-up to 45%	Fill-up to 15%	Access to bat.
	Dattery mulcator					measurements pag
15	Battery charging /	-	Battery charging	Battery discharging	-	_
	discharging **			-		
16	Battery level or remaining backup time during battery discharge **	Instant The backup	lue > 0 is below two	-		
		<u> </u>	nt if each unit			

\* Element disappears if converter mode is active \*\* Not present if batteries are not present

#### • Battery animation

BATTERY STATUS	DESCRIPTION
	If battery is absent, the battery icon is not displayed
	If battery is present but not connected, the icon is displayed
8 <b>UPS</b> ON INVERTER <sup>13/12/2</sup> 13.22 → 67 % → 23 %	If the battery is present and charging, the arrow icon is displayed
Image: WFS     ON BATTERY     Image: W1222 1332       Image: WFS     0 N BATTERY	If the battery is present and discharging, the arrow icon is displayed
Image: state	If a battery alarm has occurred, the red icon is displayed

### 8.6.1. Additional icons

X	Bypass impossible.
X	Bypass locked.
G	"Genset Mode" when the gen set contact is active. Need ADC+SL correctly configured.
	Maintenance alarm. Preventive maintenance is requested.
Bluetooth'	BLE dongle for Remote Xpert Service plugged.

# 8.7. Event log page

UPS						13/12/22 13 32	Ē	Show STATUS events
			LOG FILE	$\wedge$	) )	×		
13/12/16	08:30:00	S000	LOAD PROTECTED BY INVERTER			NO	•	
31/12/16	08:31:05	S112	[1] IS AVAILABLE		YES			Show ALARMS even
31/12/16	08:31:07	A032	RECTIFIER CRITICAL ALARM		YES		 <u> </u>	
31/12/16	08:31:09	A064	PROGRAMMABLE A064		YES			
16/01/17	12:25:00	A208	PROGRAMMABLE S079		YES			
17/01/17	13:40:00	A176	ALL UNITS OR MODULES ARE AVAILABLE		YES			Show CONTROLS
18/01/17	16:30:00	S000	LOAD PROTECTED BY INVERTER			NO	 •••	
25/01/17	00:15:00	A016	BATTERY DISCONNECTED		YES		 1	
15/01/17	10:20:00	S000	LOAD PROTECTED BY INVERTER			NO		
18/01/17	16:30:00	S096	[1] IS OPERATING			NO		

## 8.8. Menu function descriptions

#### 8.8.1. Entering passwords

 Image: Main menu
 13/12/22

 Image: I

Some operations and settings require a password in order to be performed.

Wildcard covering of the password is active by default.

The default password is SOCO.

NOTE!



The password must only contain capital letters and not include the following characters ():\*<>.\_

Press ENTER to confirm the selection or close the window to abort.

#### 8.8.2. MONITORING menu

Submenu Alarm opens the alarm pages.

Submenu Status opens the status pages.

#### 8.8.3. EVENTS LOG menu

This menu accesses the event log (Status and Alarms).

#### 8.8.4. MEASUREMENTS menu

This menu displays all UPS measurements relating to the rectifier input stage, output stage, batteries, bypass input stage and inverter.

The pins on the bottom of the screen indicate whether or not there are more pages. Sliding to the right or left changes measurements page.

### 8.8.5. CONTROLS menu

This menu contains the commands that can be sent to the UPS. Some of them are password protected. If a command is not available, a COMMAND FAILURE message appears.

- UPS PROCEDURE: START/ON MAINTENANCE BYPASS/STOP see 'Operating procedures' chapter.
- BATTERY: BATTERY CONTROLS > BATTERY TEST: this function checks whether or not test conditions are available and returns the results.
- MODE: ECO MODE CONTROLS: this function sets/resets the ECO MODE.
- MAINTENANCE: Alarms reset: this function clears the alarm history, LED test: this function activates LED flashing for a few seconds.

#### 8.8.6. UPS CONFIGURATION menu

- CLOCK: this function sets the date and time.
- COM-SLOTS: this function configures the RS485 modbus serial link.
- REFERENCE: this function gives the possibility to customised the unit reference and the location.
- REMOTE: this function enables controls from remote devices through MODBUS protocol (NET VISION for example).

#### 8.8.7. USER PARAMETERS menu

This menu contains the different functions for users such as language, password, buzzer, display, preferences, touchscreen calibration.

#### 8.8.8. SERVICE menu

This menu is reserved for support service personnel and holds UPS identification data and utilities for software upgrades. • UPS SETTINGS: critical machine settings for output. Some parameters cannot be modified when the UPS supplies the load by INVERTER or BYPASS.



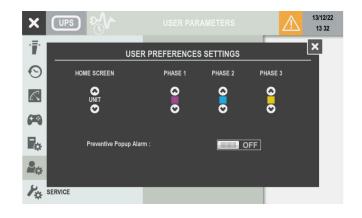
#### 8.9. Additional user functions

#### 8.9.1. Phase colour modification

#### • Enter MAIN MENU > USER PARAMETERS > PREFERENCES

For each phase is possible to select a specific colour in a set of colour range. Those colours are applying in the measurements pages.

Colour	Default colour
Yellow	Phase 3
Orange	
Red	
Green	
Light blue	Phase 2
Dark blue	
Purple	Phase 1
Brown	
Light grey	
Dark grey	
Black	



The popup alarm appears in case of critical alarms. This function can be extended to preventive alarms by switching "Preventive Popup Alarm" to ON.

# 9. OPERATING PROCEDURES



NOTE: before carrying out any operations on the unit read the 'Safety standards' chapter carefully.

NOTE: with the stop procedure the load will be disconnected.

### 9.1. Switching on

- Connect the mains and auxiliary mains to the UPS.
- Put switch Q1 into position 1.
- Wait for the display to switch on.
- Enter MAIN MENU > CONTROLS > UPS PROCEDURE.
- Select START and press ENTER.
- Carry out the operations indicated on the display.

## 9.2. Switching off

This operation interrupts the power supply to the load. The UPS and the battery charger will be shutdown.

- Enter menu MAIN MENU > CONTROLS > UPS PROCEDURE.
- Select **STOP** and press **ENTER**.
- Wait approx. 2 minutes for the UPS shutdown.



NOTE: the controlled shutdown of each server connected to the LAN can be managed by shutdown software (only with Net Vision option card). This operation cannot be aborted.

• Carry out the operations indicated on the display.

## 9.3. Bypass operations

#### Switching onto maintenance bypass

This operation creates a direct connection between the UPS input and output, excluding the equipment control part. This operation is performed in the event of:

- standard maintenance.
- serious failure has occurred.



WARNING! LOAD POWERED BY AUXILIARY MAINS! Your load is exposed to mains disturbances.

- Enter menu MAIN MENU > CONTROLS > UPS PROCEDURE.
- Select ON MAINTENANCE BYPASS and press ENTER.
- Carry out the operations indicated on the display.



#### NOTE!

- When an external manual bypass is present:
- carry out the procedure described above
  - put the switch to position 1

#### Switching on from maintenance bypass

- Put switch Q1 into position 1 (MAINS ON).
- Wait for the display to switch on.
- Enter menu MAIN MENU > CONTROLS > UPS PROCEDURE.
- Select **START** and press **ENTER**.
- Carry out the operations indicated on the display.



When an external manual bypass<sup>(1)</sup> is present, connect a normally-closed early make contact from the External Maintenance bypass switch to the dedicated connector.

(1) if a normally-closed early make contact is not available, the external manual bypass must be open just before opening Q5 when requested from procedure.

## 9.4. Extended out of service

When the UPS is deactivated for some time, the batteries must be recharged regularly.

They should be recharged every three months.

- Check that output switches Q3 and Q5 are OFF.
- Connect the mains and auxiliary mains to the UPS.
- Switch ON input switch Q1.
- Wait until displays switch on.
- Enter menu MAIN MENU > CONTROLS > UPS PROCEDURES.
- Select START and press ENTER.
- Carry out the operations indicated on the display.
- Close the external battery breaker/fuses.
- Wait until the batteries are fully charged. Check in the menu MAIN MENU > MEASUREMENTS > BATTERY MEASUREMENTS.
- Output will be supplied at the end of procedure.
- Enter menu MAIN MENU > CONTROLS > UPS PROCEDURES.
- Select STOP and press ENTER.
- Carry out the operations indicated on the display.

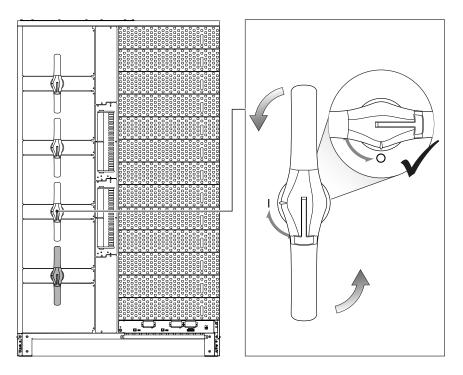
# 9.5. Emergency shutdown



NOTE! This operations interrupts the supply to the output load from both inverters and automatic bypass.

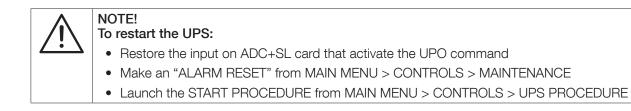
#### Ups power off

• Put Q3 to position 0 when it's necessary to interrupt the power supply quickly.



#### Remote ups power off

It is possible to interrupt the power supply to the output load using the ADC+SL board. Refer to 'Standard features and option' chapter.



# **10. OPERATING MODES**

# 10.1. On line mode

A special feature of the UPS is the ONLINE double conversion in conjunction with low distortion mains power absorption. In ON LINE mode, the UPS can supply a voltage that is fully stabilised in frequency and amplitude, regardless of any interference in the mains power supply, within the most stringent classification of UPS regulations.

ONLINE operation provides three operating modes according to mains and load conditions:

#### • Inverter mode

This is the most frequent operating condition: energy is drawn from the primary mains power supply and converted and used by the inverter to generate the output voltage to power the connected loads.

The inverter is constantly synchronised in frequency with the auxiliary mains to enable load transfer (due to an overload or inverter shutdown) without any break in the power supply to the load.

The battery charger supplies the energy required to maintain or recharge the battery.

#### • Bypass mode

In the event of inverter failure, the load is automatically transferred onto the auxiliary mains without any interruption in the power supply.

This procedure may occur in the following situations:

- in the event of a temporary overload, the inverter continues to power the load. If the condition persists, the UPS output is switched
- on to the auxiliary mains via automatic bypass. Normal operation, which is from the inverter, returns automatically a few seconds after the overload disappears.
- when the voltage generated by the inverter goes outside the limits due to a major overload or a fault on the inverter.
- when the internal temperature exceeds the maximum value allowed.
- Battery mode

In the event of a mains failure (micro interruptions or extended power cuts), the UPS continues to power the load using the energy stored in the battery.

## 10.2. High efficiency mode

The UPS has a selectable, programmable economy operating mode (ECO MODE) that can increase overall efficiency by up to 99% for energy saving purposes. If the power supply fails, the UPS will automatically switch onto the inverter and continue to supply power to the load by drawing energy from the battery.

This mode does not provide perfect stability in frequency and voltage like the NORMAL MODE. Therefore the use of this mode should be carefully evaluated according to the level of protection required by the application. With the optional board Net Vision specific daily or weekly time intervals can be selected and programmed to power applications directly from the auxiliary mains.

ECO MODE operation provides very high efficiency, since the application is powered directly from the auxiliary mains via the automatic bypass under normal operating conditions.

To activate follow the correct procedure in the control panel.

# 10.3. Converter mode

In converter mode the UPS can supply a fully stabilised sinusoidal output voltage with a different frequency from the input power line (50Hz or 60Hz is available as output frequency value).



NOTE! Only set this mode on UPS units with the auxiliary mains (AUX MAINS) disconnected! Do not set this mode on UPS units with common mains lines as it could damage the load!

## 10.4. Operation with maintenance bypass

If the internal maintenance bypass is activated using the appropriate procedure, the load is powered directly from the maintenance bypass, while the UPS is separate from the power supply and can be switched off.

This operating mode can be selected for maintenance to be carried out on the system, so that the necessary actions can be performed by service personnel without having to disconnect the power supply to the load.

# 10.5. Operation with motor generator (GENSET)

The UPS can be operated in conjunction with a generator (GENSET) over the ADC+SL card (refer to 'Standard features and option' chapter). With a generator, the frequency and voltage ranges of the auxiliary mains can be increased to accept the instability of the GENSET and at the same time to avoid operation from the battery or risks of out-of-synchronisation switching on to the bypass.

# **11. STANDARD FEATURES AND OPTION**

Availability			
	Factory-installed option		
0	Available as option		
-	Not available		
STD	Standard feature		

Features	MODULYS XM	Compatibility					
Communication Option							
ADC+SL card	0						
LIB-ADC (Lithium Ion Battery interface)	0						
Temperature sensor	0	ADC+SL card					
Net Vision card	0						
EMD	0	▲ ● Net Vision card					
ACS card	$\circ \bullet$						
Remote touchscreen display	0	ADC+SL card					
Electrical Option							
Kit for common mains (CBAR)	0						
Kit for TN-C / Neutral-Ground connection	0						
Seismic kit	•						
Other	·						
Cold start	0 ●						

Required option

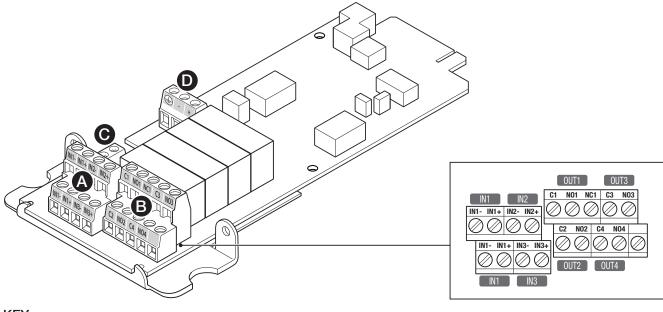
O Incompatible option

# 11.1. ADC+SL card

The ADC+SL (Advanced Dry Contact + Serial Link) is a slot optional board that provides:

- 4 relays for external device activation (can be set as normally closed or normally open).
- 3 free inputs to report external contacts to UPS.
- 1 connector for external battery temperature sensor (optional).
- RS485 insulated serial link providing MODBUS RTU protocol.
- 2 LEDs indicating board status.

The board is plug&play: the UPS is able to recognise its presence and configuration (up to 4 standard operating modes can be selected by the display) and manages the ADC+SL outputs and the inputs accordingly. It is possible to create a custom operation mode through after sales service.



#### KEY

- A 3 free inputs to link external contacts to UPS.
- B 4 relays for external device activation.
- C 1 connector for external temperature sensor.
- D RS485 insulated serial link.



NOTE!

If the board is removed while operating, an alarm is flagged on the control panel. Perform an "Alarm reset" control to cancel it.

#### Input

- Free voltage loop.
- INx+ has to be connected to INx- to close the loop on XB4 connector.
- Inputs must be isolated with basic insulation from a primary circuit up to 277 V.
- IN1 is duplicated, giving the possibility to link the UPS POWER OFF signal to other equipment, for example.

#### Relay outputs

- Contact voltage guaranteed at 277 V (AC) / 25 V (DC) 4 A (for higher voltage, please contact the manufacturer).
- Relay 1 gives the possibility of choosing between normally closed (NC1) or normally open (NO1) position. Relays 2, 3 and 4 only have normally open position (NOx).
- On connector XB3, Cx means common, NOx means normally open position.

STANDAF	STANDARD configuration (default)							
IN/OUT	DESCRIPTION	ACTIVATION DELAY (s)			STATE			
IN1	UPS POWER OFF	1	Command sent to UPS <sup>(2)</sup>	Close to activate	Normally open			
IN2	GEN SET ON	1	Activate S023 status	Open to activate	Normally close			
IN3	INSULATION FAULT	10	Activate A026	Open to activate	Normally close			
RELAY 1	GENERAL ALARM	10	(NC1 or NO1 position can be chosen) Relating to A015		Normally open/close			
RELAY 2	OPERATING ON BATTERY	30	Relating to A019		Normally open			
RELAY 3	END OF BACK-UP TIME	10	Relating to A017		Normally open			
	IMMINENT STOP	10	Relating to A000		Normally open			
RELAY 4	LOAD SUPPLIED BY AUTOMATIC BYPASS	10	Relating to S002		Normally open			

OPTIONS	OPTIONS SUPERVISOR configuration							
IN/OUT	DESCRIPTION	ACTIVATION DELAY (s)		INPUT TYPE	STATE			
IN1	UPS POWER OFF	1	Command sent to UPS <sup>(2)</sup>	Close to activate	Normally open			
IN2	FAN FAILURE	10	Activate A054	Close to activate	Normally open			
IN3	BATTERY DISCONNECTED	10	Activate A016	Open to activate	Normally close			
RELAY 1	GENERAL ALARM	10	(NC1 or NO1 position can be chosen) Relating to A015		Normally open/close			
RELAY 2	OPERATING ON BATTERY	30	Relating to A019		Normally open			
RELAY 3	REDUNDANCY LOST	10	Relating to A006		Normally open			
RELAY 4	BATTERY DISCONNECTED	1	Relating to A016		Normally open			

SAFETY configuration							
IN/OUT	DESCRIPTION	ACTIVATION DELAY (s)	REMARK	INPUT TYPE	STATE		
IN1	UPS POWER OFF	1	Command sent to UPS <sup>(2)</sup>	Close to activate	Normally open		
IN2	INSULATION FAULT	1	Activate A026	Open to activate	Normally close		
IN3	CHARGER DISABLE/ ENABLE	10	Command sent to UPS <sup>[2]</sup>	Open to activate	Normally close		
RELAY 1	GENERAL ALARM	10	(NC1 or NO1 position can be chosen) Relating to A015		Normally open/close		
RELAY 2	UPS POWER OFF	1	Relating to A059		Normally open		
RELAY 3	END OF BACK-UP TIME	10	Relating to A017		Normally open		
nllat 3	IMMINENT STOP	10	Relating to A000		Normally open		
RELAY 4	INSULATION FAULT	1	Relating to A026		Normally open		

ENVIRON	ENVIRONMENTAL configuration							
IN/OUT	DESCRIPTION	ACTIVATION DELAY (s)	<b>REMARK</b> <sup>(1)</sup>	INPUT TYPE	STATE			
IN1	UPS POWER OFF	1	Command sent to UPS <sup>(2)</sup>	Close to activate	Normally open			
IN2	PROGRAMMABLE ALARM	10	Activate A064	Open to activate	Normally close			
IN3	BATTERY TEMPERATURE ALARM	10	Activate A020	Open to activate	Normally close			
RELAY 1	GENERAL ALARM	10	(NC1 or NO1 position can be chosen) Relating to A015		Normally open/close			
RELAY 2	BATTERY TEMPERATURE ALARM	10	Relating to A020		Normally open			
RELAY 3	REDUNDANCY LOST	10	Relating to A006		Normally open			
	OVERLOAD	10	Relating to A001		Normally open			
RELAY 4	PROGRAMMABLE ALARM	10	Relating to A064		Normally open			

(1) The acronyms mentioned are linked to MODBUS table (Snnn=Status/Annn=Alarm).

(2) A self-locking emergency push button must be used for the UPS Power Off input.
 Note: custom configuration is also available. For more information contact Socomec.

#### RS485 serial link

- Insulated RS485, protected against over voltage. Only for local bus purposes; maximum ~500 m.
- Pull up and pull down line resistor XJ1 (failsafe biasing): jumper open by default.
- Possibility of fixing the RS485 cable to the board.
- Cable type required: twister pair cable + shield to connect to ground. (AWG 24, 0.2 mm<sup>2</sup> for example).

The INPUT and RELAYS are managed with information coming from the UPS.



NOTE!

Inputs and relays can be re-programmed depending on requirements. Contact your SOCOMEC after-sales service to change Input/Output programming.

Information coming from inputs can be reported in the UPS database for display on the mimic panel and is accessible on the MODBUS table.

The UPS can manage up to three ADC+SL option cards. The cards can be re-programmed for other uses.

In this specific case, the 3 serial links (SLOT 1, SLOT 2 and SLOT 3) are independent.

#### Modbus serial link

The RS485 provides MODBUS RTU protocol.

The description of MODBUS addresses and UPS database are described in the MODBUS user manual. All manuals are available on SOCOMEC's web site (www.socomec.com).

#### Serial link settings

COM1 relates to serial port on board in SLOT 1.

COM2 relates to serial port on board in SLOT 2.

COM3 relates to serial port on board in SLOT 3.

Settings are available via the mimic panel to configure:

- Baud rate.
- Parity.
- MODBUS slave number.

#### **Board status**

Board presence is reported through status S064 for slot 1, S065 for slot 2 and S068 for slot 3. In the case of board failure, 'Option board alarm' (A062) occurs to prevent malfunctioning.

#### 11.1.1. Temperature sensor

The temperature sensor can be used to monitor the battery temperature.

The ADC+SL card can be ordered with or without the temperature sensor in kit. Only one can be managed.

Temperature range: 0 °C to 40 °C.

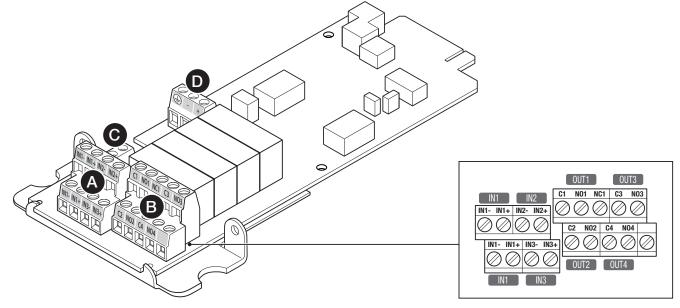
# 11.2. LIB-ADC card

The LIB-ADC (Lithium Ion Battery interface) is a slot optional board that provides:

- 4 relays for external device activation (can be set as normally closed or normally open)
- 3 inputs to report external contacts to UPS
- 1 connector for external temperature sensor (optional)
- RS485 insulated serial link providing MODBUS RTU protocol
- 4 leds indicating the board status and RS485 communication status

The input and output connections of this card are exclusively reserved for the LIB interface: they cannot be used for general purposes. Setting up the UPS and activation of the system must be done by qualified technicians.

Please contact the SOCOMEC service centre.



KEY



3 inputs to link external contacts to UPS XB4 (reserved for LIB interface)



4 relays for external device activation XB3 (reserved for LIB interface)



D

RS485 insulated serial link XB1 (reserved for LIB interface)

XB2 (reserved for LIB interface)

1 connector for external temperature sensor

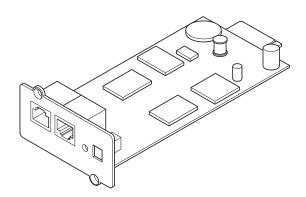
#### DESCRIPTION

- Auto detect of the BMS connected.
- Smart interface with LIB system, thanks to the serial connection.
- Easy connection and configuration.
- BMS data tunneling feature for building managment system.

# 11.3. Net Vision card

NET VISION is a communication and management interface designed for business networks. The UPS behaves exactly like a networked peripheral, it can be managed remotely, and allows the shutdown of network workstations.

NET VISION allows a direct interface between the UPS and LAN network avoiding dependence on the server and support SMTP, SNMP, DHCP and many other protocols. it interacts via the web browser.



## 11.3.1. EMD

EMD (Environmental Monitoring Device) is a device to be used in conjunction with the NET VISION interface and provides the following features:

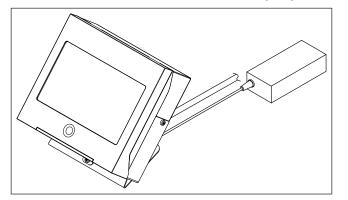
- temperature and humidity measurements + dry contact inputs,
- alarm thresholds configurable via Web browser,
- notification of environmental alarm via email and SNMP traps.

# 11.4. ACS card

ACS (Automatic Cross Synchronisation) card is used to receive a synchronisation signal from an external source and manage it for the UPS where it is installed, and provide a synchronising signal, where requested, to another UPS.



## 11.5. Remote touchscreen display





NOTE! Available only with ADC+SL option card.

## 11.6. Kit for common mains (CBAR)

To deal with different plan needs, connection bars between input and auxiliary mains are available as an option. For further information contact SOCOMEC.

## 11.7. Kit for TN-C / Neutral-Ground connection

To deal with different plan needs, a connection bar between Neutral and Protection Earth is available as an option. For furher information contact SOCOMEC.

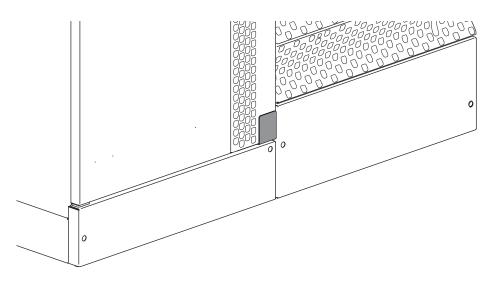
## 11.8. Cold Start

During a prolonged mains failure the load is supplied by the UPS until the protection threshold is reached and the UPS switches off.

With the cold start option enabled, the user has 2 hours time to disconnect the non-essential load and restart manually the UPS (START PROCEDURE via HMI) directly in Stored Mode (battery mode) of operation (Cold Start) in order to supply the indispensable load by exploiting the available residual energy in batteries.

NO retry is possible after the first Cold Start procedure.

#### 11.9. Seismic kit



# **12. TROUBLESHOOTING**

The alarm messages displayed enable immediate diagnosis.

Alarms are divided into two categories:

Alarms relating to external UPS circuits: input mains, output mains, temperature and environment.

Alarms relating to internal UPS circuits: in this case corrective action will be carried out by the After Sales Department. The USB report makes it possible to have full information on what occurred. Refer to 'Display operation' chapter.

For other alarms that may appear please contact the Service Dept.

# 12.1. System alarms

A000	IMMINENT STOP	An imminent stop is about to happen. In few minutes the UPS will be shut down. This can be caused by a critical alarm or a user request.
A001	OVERLOAD ALARM	The load is exceeding the UPS power specification. The machine will turn off. Reduce the load immediately.
A002	AMBIENT TEMPERATURE ALARM	Environmental temperature is too high. UPS functionality may be affected, if the condition last for prolonged time.
A003	TRANSFER LOCKED	The UPS is unable to transfer the load between bypass and inverter.
A004	TRANSFER IMPOSSIBLE	Bypass is not available.
A005	INSUFFICIENT RESOURCES	Some components are not operational.
A006	REDUNDANCY LOST	The minimum number of modules that are needed to supply the load has been reached. Check Individual Module alarms or the load rate.
A008	ECO MODE DISABLED BY UPS	Eco mode is disabled due to bypass failure.
A009	ENERGY SAVER DISABLED BY UPS	An event has occurred forcing the UPS to stop the energy saver function.
A012	MAINTENANCE ALARM	UPS needs routine maintenance. Please contact the Service Department.
A013	REMOTE SERVICE ALARM	UPS needs immediate maintenance. Please contact the Service Department.
A014	REMOTE SERVICE PREVENTIVE ALARM	A non-critical alarm is present. Please contact the Service Department.
A015	GENERAL ALARM	An alarm is present.
A016	BATTERY DISCONNECTED	The battery is not connected to the UPS.
A017	BATTERY DISCHARGED	The Battery Charge Level is low and reached a warning threshold.
A018	END OF BACK-UP TIME	Supply from batteries is close to finishing.
A019	OPERATING ON BATTERY	The UPS is running on battery. Load is supplied by batteries.
A020	BATTERY TEMPERATURE ALARM	Battery temperature is greater than the threshold. If temperature is measured using ADC+SL, verify NTC is still connected, otherwise, check the internal UPS temperature.
A021	BATTERY ROOM ALARM	The battery cabinet temperature is too high.
A022	BATTERY TEST FAILED	The battery has failed the last battery test.
A026	INSULATION FAULT	There is an insulation problem with the plant. Verify input from ADC+SL.
A027	BATTERY ALARM	A battery alarm is present. Maximum recharging time at two levels, or slow discharging time protection has occurred.
A032	RECTIFIER CRITICAL ALARM	There is a problem with the rectifier. Please contact the Service Department.
A033	RECTIFIER PREVENTIVE ALARM	There is a non-critical problem with the rectifier. Please contact the Service Department.
A035	RECTIFIER INPUT SUPPLY NOT OK	The input mains supply is out of tolerance. Verify that the input voltage and frequency are within the UPS ratings.
A037	CHARGER CRITICAL ALARM	There is a problem with the battery charger. Please contact the Service Department.
A038	CHARGER PREVENTIVE ALARM	Battery charger was temporary stopped or Battery Voltage is too low.

A040	INVERTER CRITICAL ALARM	There is a problem with the inverter. Please contact the Service Department.
A041	INVERTER PREVENTIVE ALARM	There is a non-critical problem with the inverter. Check the fans are working properly. Please contact the Service Department.
A043	INVERTER IMMINENT STOP	Imminent redundancy was lost due to overload, unit imminent stop, etc.
A047	PARALLEL BOARD PREVENTIVE ALARM	There is a non -critical problem with the Parallel Board. Please contact the Service Dept.
A048	BYPASS CRITICAL ALARM	There is a problem with the bypass. Please contact the Service Department.
A049	BYPASS PREVENTIVE ALARM	There is a non-critical problem with the bypass. Please contact the Service Department.
A050	BYPASS INPUT SUPPLY NOT OK	The auxiliary supply is out of tolerance. Verify that the input voltage and frequency are within the UPS ratings.
A051	PHASE ROTATION FAULT	The auxiliary mains is not connected properly. Please check phase connection order is correct.
A052	BYPASS BACK-FEED DETECTION	There is a backfeed problem with the bypass. Please contact the Service Department.
A054	FAN FAILURE	Fan Failure can generate overheating. Please contact the Service Department.
A055	ACS ALARM	Communication between ACS and Inverter is lost.
A056	MAINTENANCE BYPASS ALARM	Output and Maintenance ByPass switches are closed at the same time.
A057	INTERNAL BACKFEED DETECTION	There is a backfeed problem with the rectifier. Please contact the Service Department.
A059	UPS POWER OFF	The UPO emergency input on ADC+SL has been activated.
A060	WRONG CONFIGURATION	UPS is not configured properly. Please check the configurations or contact the Service Department.
A061	INTERNAL / COMMUNICATION FAILURE	The internal communication between UPS sub-system is lost. Please contact the Service Department.
A062	OPTION BOARD ALARM	There is a communication problem with the option board. Please contact the Service Department.
A063	SPARE PARTS NOT COMPATIBLE	Please contact the Service Department.

# 12.2. System status

S002	LOAD SUPPLIED BY AUTOMATIC BYPASS	Load on bypass, supplied by auxiliary mains. Load not protected.
S018	EXTERNAL MAINTENANCE BYPASS CLOSED	External maintenance bypass input is closed.
S023	GEN SET ON	Genset input. Verify input from ADC+SL.
S064	CARD IN SLOT 1 PRESENT	
S065	CARD IN SLOT 2 PRESENT	
S068	CARD IN SLOT 3 PRESENT	

# **13. PREVENTIVE MAINTENANCE**



#### NOTE!

Before carrying out any operations on the unit read the 'Safety standards' chapter carefully.

Any work carried out on the equipment must be performed by qualified technicians authorised by SOCOMEC.

Routine maintenance carried out annually is recommended in order to provide optimum operating efficiency and avoid equipment downtime.

Maintenance consists of thorough functionality checks on:

- electronic and mechanical parts;
- dust removal;
- battery inspection;
- software updating;
- environmental checks.

### 13.1. Batteries

The condition of the battery is fundamental to UPS operation.

During the operating lifetime of the battery, the UPS stores statistics on the conditions of use of the battery for analysis.

Expected battery lifetime is very much dependent on operating conditions:

- number of charging and discharging cycles;
- load rate;
- temperature.

$\underline{\land}$	NOTE! Batteries must only be replaced with batteries recommended or sold by the manufacturer. Batteries must only be replaced by qualified technicians.
$\underline{\land}$	BEWARE! Used batteries contain harmful substances. Do not open the plastic cover!
$\underline{\land}$	NOTE! Used batteries have to be placed in the appropriate containers to avoid leakage acid. They should only be entrusted to a specialist waste disposal company.

## 13.2. Fans & capacitors

The lifespan of consumable parts such as fans and capacitors (AC and DC) depends on whether or not the use and environmental conditions (premises, usage or load type) are abnormal or harsh for the equipment.

#### It is advisable to replace consumables as follows<sup>(1)</sup>:

Consumable part	Years
Fan	5
AC and DC capacitor	7

(1) Based on operation of the unit according to the manufacturer's specification.

# **14. SAFEGUARDING THE ENVIRONMENT**

Do not dispose of electrical appliances with normal waste, use separate collection facilities.

Follow local council waste regulations for proper disposal arrangements to reduce the environmental impact of waste electrical and electronic equipment or contact your local government for information regarding the collection arrangements available.

If electrical appliances are disposed of in landfills or dumps, hazardous substances can leak into the groundwater and get into the food chain, damaging health and wellbeing. Depleted batteries are considered as toxic waste. When battery replacement becomes necessary, only give rundown batteries to certified and licensed waste disposal companies. In accordance with local legislation, it is prohibited to dispose of batteries together with other industrial waste or household refuse.



The crossed-out trash bin symbol is placed on this product to encourage users to recycle components and units whenever possible. Please be environmentally responsible and recycle this product through your recycling facility at the end of its lifetime.

For any questions regarding the disposal of the product, contact local distributors or retailers.

# **15. TECHNICAL SPECIFICATIONS**

Number of mo	dules		2	3	4	5	6	7	
Power		kW	100+0(1)	100+50	150+50	200+50	250+50	300+50	
(N+1 redundant)		kVA	100+0(1)	100+50	150+50	200+50	250+50	300+50	
Input				I	I	1	I	I	
Input mains voltage			3ph + 1	N 340 V to 480	) V (+20/-15%)	) up to -40% @	70% of nomi	nal load	
Input mains frequenc	у	Hz			40 t	o 70			
Input power factor					≥ 0.	99(2)			
Total harmonic input distortion (THDi)	current			≤ 3% (@:	Pn, Resistive I	oad, Mains TH	IDv ≤ 1%)		
Output									
Output voltage (three phase + neutra	al)	V		(	3Ph+N 380/40	00/415 V ±1% <sup>((</sup>	3)		
Frequency		Hz		Ę	50-60 Hz (sele	ctable) ±0.01%	0		
Total output voltage c (THDv)		%		≤ 1% (Ph/I	Ph); ≤ 2% (Ph/	N) (@: Pn, Res	istive load)	ſ	
Overload <sup>(4)</sup>	10 min	kW	125	187.5	250	312.5	375	437.5	
	1 min	kW	150	225	300	375	450	525	
Crest Factor					≥ 2	2.7			
Bypass									
Bypass input voltage		V		Nominal outpu	ut voltage ±15	% (±20% if GE	NSET is used)		
Bypass input frequen		Hz n		50/60 +/-2	2% selectable	(±8% if GENSI	ET is used)		
Battery voltage range		V	From+/-180 <sup>(5)</sup> up to+/-330 <sup>(6)</sup> (18+18 to 24+24 VRLA battery blocks) <sup>(7)</sup>						
Environmental		11			· · · · · ·				
Operating temperatu	re	°C	0-40 °C (+15 °C to +30 °C recommended)						
Storage temperature		°C	−25 °C to +55 °C						
Relative humidity		%	95% condensation-free						
Altitude (max)		m			1000 (3000 \	with derating)			
Acoustic noise (@ 70	% Pn)	dBA	53	50	55	56	57	58	
Cooling type					Air cooling				
Required cooling cap	bacity	m³/h	1200	1800	2400	3000	3600	4200	
Dissipated power (ma	ax)	W	5160	4390	6910	9430	12060	14470	
Dissipated power (ma	ax)	BTU/h	17610	14980	23580	32180	41160	49380	
Dimensions and We	eight	·							
Dimensions (W x D x	H)	mm			1200 x 96	60 x 1990			
"M5-S-650-82 (2x Bypass modules	included)"	kg	572	608	644	680	716	752	
"M5-S-650-88 (2x Bypass modules	included)"	kg	572	608	644	680	716	752	
"M5-S-650-88 (3x Bypass modules	included)"	kg	596	632	668	704	740	776	
UPS module	UPS module				3	6			
Standard									
Safety				E	N/IEC 62040-	1 - AS 62040-	1		
EMC	EMC		EN/IEC 62040-2 - AS 62040-2						
Product certification			IECEE CB Scheme						
Performance				E	N/IEC 62040-	3 - AS 62040-	3		
Product marks				C	CE - RCM <sup>(8)</sup> - C	MIM <sup>(8)</sup> - UKCA	(8)		
Protective class					Protectiv	ve Class I			
Touch current					< 1	mA			
Protection level					IP	20			

No redundancy
 Pout ≥ 50% Sn
 360 V with Pout = 90% Pn
 Initial Condition Pout ≤ 80% Pn

(5) @ Battery Fully Discharged. Call SOCOMEC support service
(6) @ Battery Fully Charged. Call SOCOMEC support service
(7) Condition apply. For further information contact SOCOMEC
(8) Depends on the production site. Consult the data plate on the equipment.

Number of n	nodules		8	9	10	11	12	13	
Power		kW	350+50	400+50	450+50	500+50	550+50	600+50	
(N+1 redundant)		kVA	350+50	400+50	450+50	500+50	550+50	600+50	
nput									
nput mains voltage			3ph	+ N 340 V to 48	80 V (+20/-15%	) up to -40% @ 7	70% of nominal	load	
Input mains frequenc	у	Hz			40 t	o 70			
Input power factor					≥0	99(2)			
Total harmonic input distortion (THDi)	current			≤ 3% (©	2: Pn, Resistive	oad, Mains THD	0v ≤ 1%)		
Output									
Output voltage (three phase + neutra	l)	V				00/415 V ±1% <sup>(3)</sup>			
Frequency		Hz				ctable) ±0.01%			
Total output voltage o	. ,	%			n/Ph); ≤ 2% (Ph/ ⊤				
Overload <sup>(4)</sup>	10 min	kW	500	562.5	625	687.5	750	750	
	1 min	kW	600	675	750	825	900	900	
Crest Factor					≥.	2.7			
Bypass				NL 1 1					
Bypass input voltage		V			put voltage ±15				
Bypass input frequen		Hz		50/60 +/	/-2% selectable	(±8% If GENSE	I IS USED)		
Stored energy mode				( 100(5) )	(			1/7)	
Battery voltage range	)	V	Fr	om+/-180 <sup>®</sup> up t	:0+/-330 <sup>(6)</sup> (18+1	8 to 24+24 VRL	A battery block	S) <sup>(7)</sup>	
Environmental									
Pollution degree			PD2						
Operating temperatu	re	°C	0-40 °C (+15 °C to +30 °C recommended) -25 °C to +55 °C						
Storage temperature		°C							
Relative humidity		%	95% condensation-free						
Altitude (max)	0/ Dm)	m	50	00		with derating)	00	C 4	
Acoustic noise (@ 70	% PN)	dBA	59	60	61	62	63	64	
Cooling type	e coitr (	m³/h	1900	5400	Air cooling 6000	6600	7200	7800	
Required cooling cap			4800						
Dissipated power (ma Dissipated power (ma	,	W BTU/h	16880 57600	19730 67330	22200 75750	25220 86060	27740 94660	30920 105510	
Dissipated power (ma Dimensions and We	,	BT0/II	57000	07330	10100	00000	34000	100010	
Dimensions (W x D x		mm			1200 x 9	60 x 1990			
"M5-S-650-82 (2x Bypass modules	included)"	kg	788	824	860	896	932	968	
"M5-S-650-88 (2x Bypass modules	included)"	kg	788	824	860	896	932	968	
"M5-S-650-88 (3x Bypass modules included)"		kg	812	848	884	920	956	992	
UPS module		kg	36						
Standard									
Safety			EN/IEC 62040-1 - AS 62040-1						
EMC			EN/IEC 62040-2 - AS 62040-2						
Product certification					IECEE CE	3 Scheme			
Performance					EN/IEC 62040-	3 - AS 62040-3			
Product marks					CE - RCM <sup>(8)</sup> - C	MIM <sup>(8)</sup> - UKCA <sup>(8)</sup>			
Protective class					Protectiv	ve Class I			
					< 1	mA			
Touch current			< 1 mA IP20						

No redundancy
 Pout ≥ 50% Sn
 360 V with Pout = 90% Pn
 Initial Condition Pout ≤ 80% Pn

(5) @ Battery Fully Discharged. Call SOCOMEC support service
(6) @ Battery Fully Charged. Call SOCOMEC support service
(7) Condition apply. For further information contact SOCOMEC
(8) Depends on the production site. Consult the data plate on the equipment.

# 15.1. Compliance with seismic regulations

Standard product			
IEEE 693:2018	Low Level		
IEC TS 62271-210	Low Level		
UBC 1997	Seismic Zone 2		

Product with siesmic kit	
IEEE 693:2018	Moderate Performance Level
IEC TS 62271-210	Severity Level 1
UBC 1997	Seismic Zone 4

CORPORATE HQ CONTACT: SOCOMEC SAS 1-4 RUE DE WESTHOUSE 67235 BENFELD, FRANCE





Non contractual document. © 2025, Socomec SAS. All rights reserved.





